



SWIVEL ASSEMBLY

7. LOCK NUT TIGHTENED USING A TORQUE WRENCH TO 45 IN-LBS.
6. CB3620-258TV INCLUDES THE ABOVE ASSEMBLY, DATA SHEET #3700-9310, AS WELL AS HARDWARE MOUNTING KIT #4180-0261-XE CONTAINING 12 EA. #14-3/4 SLOTTED HEX WASHER HEAD TAPPING SCREWS.
5. REF P/N: CB3620-258-1L & CB3620-258-1R.
4. FINISH: ELECTRO-ZINC PLATED, BLACK CHROMATE COATED.
3. LUBRICANT: HIGH-LOW TEMPERATURE GREASE.
2. BALL BEARINGS: CARBURIZED STEEL.
1. MATERIAL: SLIDE MEMBERS AND COMPONENT PARTS: WORK-HARDENED, COLD-ROLLED STEEL.

NOTES: UNLESS OTHERWISE SPECIFIED

SYM.	IS	DESCRIPTION	WAS	DATE	APPD.
		REVISIONS			

THIS *Accuride* PRODUCT COVERED BY U.S. PATENTS #3205025, #3778120 AND OTHER U.S. PATENTS PENDING.

CUSTOMER: ACCURIDE		REV.		<i>Accuride</i>	
P/N:		REV.			
SCALE	DATE	CONTROLLING DOCUMENT		TV-SWIVEL ASSEMBLY	
N.T.S.		<input type="checkbox"/> ACCURIDE <input type="checkbox"/> CUSTOMER <small>TOLERANCES NOT SHOWN</small> <small>in mm</small> .xxx ± .010 .25 Travel ± .13 3.3 .xx ± .030 .76 Holes ± .006 .15 <small>Angular ± 1°</small>			
DRAWN				PART NUMBER	
APPROVED				CB3620-258TV	
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