



- 14 KEY SLOTS AND CENTRAL CUT-OFF (LOCATION MAY VARY WITH SLIDE LENGTH) USED FOR BOTTOM MOUNT BRACKETS; TO BE ORDERED SEPARATELY FOR -14,-16,-18,-20,-22,-24,-26 &-28 LENGTHS ONLY.
- 13 REARMOST MOUNTING SLOT IS NOT ACCESSIBLE ON THE -16 & -20.
12. SLIDE IS PROVIDED WITH A SELF-CLOSING FEATURE.
11. MOUNTING HOLES IN CABINET AND DRAWER MEMBER ARE ACCESSIBLE THRU INTERMEDIATE MEMBER ACCESS SLOTS OR WITH FULLY OPEN WHEN INT.M. IS FULLY EXTENDED.
- 10 MOVE LEVER IN DIRECTION OF ARROW TO DISCONNECT DRAWER MEMBER
9. SLIDE IS PROVIDED WITH A DETENT IN THE CLOSED POSITION.
8. SLIDE IS PROVIDED WITH SILENCING BUMPERS, IN THE OPEN AND CLOSED POSITION.
7. HOLES OTHER THAN THOSE SHOWN MAY BE IN THE SLIDE MEMBERS AT ACCURIDE OPTION.
6. USE ONLY No.8 SLOTTED PAN OR SLOTTED BINDING HEAD SCREWS FOR MOUNTING THROUGH SLIDE MEMBERS MAX. .100 HIGH X .360 DIAMETER SCREW HEAD CLEARANCE NECESSARY IN ORDER TO CLEAR TRAVERSING BALL RETAINER OR STOPS.
5. WIDTH OF SLIDE IS MEASURED IN THE CLOSED POSITION ACROSS THE AREA WHERE THE SLIDE MEMBERS ARE FULLY ENGAGED WITH BALL BEARINGS.
- 4 FINISH: ELECTRO-ZINC PLATE, CHROMATE COATED FOR "C", WHITE E-COAT FOR "EW" & BLACK CHROMATE FOR "CB" PREFIX.
3. LUBRICANT: HIGH-LOW TEMPERATURE GREASE.
2. BALL BEARINGS: FOR "C" OR "CB" CARBURIZED STEEL; FOR "EW" PREFIX USE POLYMER BALLS.
1. MATERIAL: SLIDE MEMBERS AND COMPONENT PARTS. WORK-HARDENED, COLD-ROLLED STEEL.

NOTES: UNLESS OTHERWISE SPECIFIED

P/N	LGTH	TRVEL	"A"	"B"	"C"	"D"	"E"	"F"	"G"
-12	11.81 [300]	11.25 [286]					9.09 [231]		
-14	13.78 [350]	14.00 [356]					11.06 [281]		
-16	15.75 [400]	16.00 [406]					13.03 [331]	11.34 [288]	
-18	17.72 [450]	18.00 [457]			12.60 [320]		14.99 [381]	12.60 [320]	
-20	19.69 [500]	20.00 [508]					16.96 [431]	15.12 [384]	
-22	21.65 [550]	22.00 [559]			16.38 [416]		18.93 [481]	16.38 [416]	
-24	23.62 [600]	24.00 [610]	8.82 [224]		16.38 [416]		20.90 [531]	13.86 [352]	18.90 [480]
-26	25.59 [650]	26.00 [660]	8.82 [224]		16.38 [416]	21.42 [544]	22.87 [581]	13.86 [352]	20.16 [512]
-28	27.56 [700]	28.00 [711]	8.82 [224]	11.34 [288]	16.38 [416]	21.42 [544]	24.84 [631]	13.86 [352]	21.42 [554]

THIS Accuride PRODUCT COVERED BY U.S. PATENTS #3205025, #3778120 AND OTHER U.S. PATENTS PENDING.

CUSTOMER: ACCURIDE

P/N: _____ REV. _____

SCALE NONE DATE _____ CONTROLLING DOCUMENT ACCURIDE CUSTOMER

DRAWN T. CHAN 06-02-00 TOLERANCES NOT SHOWN

APPROVED .xxx ± .010 .25 Trol ± .13 3.3
.xx ± .030 .76 Holes ± .006 .15
Angular ± 1°

SELF CLOSING SLIDE ASSEMBLY

PART NUMBER 4 3832-12/-28SC REV. _____

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SYM.	IS	DESCRIPTION	WAS	DATE	APPD.
REVISIONS					