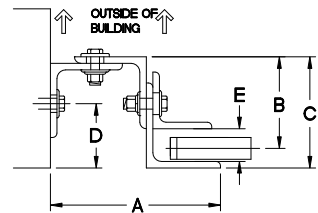
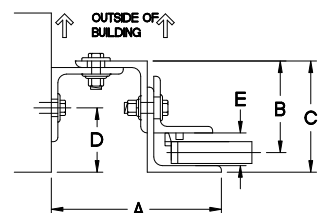


GUIDE DETAIL (NON-WINDLOCK)



GUIDE DETAIL (WINDLOCK)



✓

✓

GUIDE DIMENSIONS

GUIDE TYPE	A'	B'	C'	D'	E'	BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL 'NEW' OPENING	
2	5. 7/8"	3. 3/16"	4"	2. 9/16"	1. 1/4"	2	12"
3	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/4"	3	12"
4	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/4"	4	12. 3/4"
2(W/L)	6. 3/8"	3. 3/16"	4"	2. 9/16"	1. 1/2"	2(W/L)	12. 3/4"
3(W/L)	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/2"	3(W/L)	12. 3/4"
4(W/L)	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/2"	4(W/L)	13. 1/2"
5(W/L)	6. 3/4"	4"	4. 3/4"	2. 3/4"	1. 1/2"	5(W/L)	13. 1/2"
6(W/L)	8. 3/4"	6. 1/4"	7. 1/4"	3. 1/2"	1. 1/2"	6(W/L)	17. 1/2"

GENERAL NOTES

- SLATS/HOOD: SELECT FINISH OPTION BELOW:
- GALVANIZED ONLY
 - GRAY POLYESTER TOP COAT
 - WHITE POLYESTER TOP COAT
- OTHER SURFACES:
- SHOP COAT BLACK PRIMER
- OPERATION:
- RIGHT HAND SHOWN, LEFT HAND OPPOSITE
- GUIDES:
- STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
- BOTTOM BAR:
- TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL
 - TWO 2"x1-1/2"x1/8" GALVANIZED ANGLES WITH PVC BULB ASTRAGAL

MRK.	QTY.	OPENING SIZE		OPERATION	RH.	CLEARANCES		OPTION	PROJECT:	4255 McEver Industrial Dr. Acworth, GA 30101 PH:(770) 924-2600 Fax:(770) 974-1455 www.aslador.com
		WIDTH 'W'	HEIGHT 'H'			L.H.	'X'			
									ARCHITECT:	<small>© 1/3/05 2:46:10: c:\data\12\img\pvr\52\92\12B\4825a-148\0418.jpg</small>
									CONTRACTOR:	
									DISTRIBUTOR:	
									DATE: SHEET: OF: BY: REF.#	

Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: _____ DATE: _____

400 SERIES-BETWEEN JAMB-CHAIN HOIST