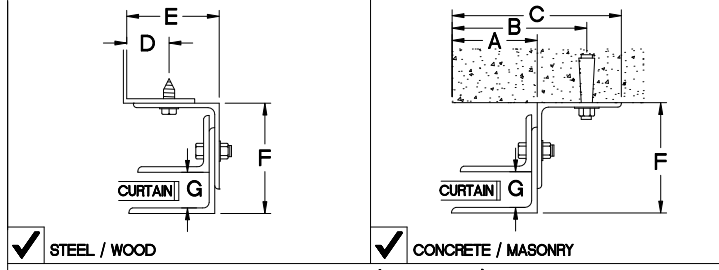
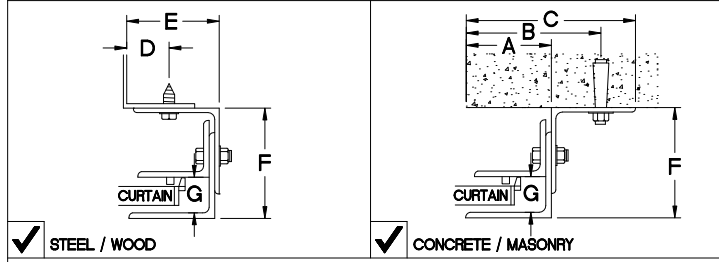


GUIDE DETAIL (NON-WINDLOCK)



GUIDE DETAIL (WINDLOCK)



GUIDE DIMENSIONS

GUIDE TYPE	A'	B'	C'	D'	E'	F'	G'
2	2 5/8"	3 7/8"	5 1/8"	1 1/4"	2 13/16"	4"	1 1/4"
3	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 13/16"	4 3/8"	1 1/4"
4	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 7/8"	4 3/4"	1 1/4"
2(W/L)	3"	4 1/4"	5 1/2"	1 5/8"	3 3/16"	4"	1 1/2"
3(W/L)	3"	5 1/8"	6"	1 5/8"	3 3/16"	4 3/8"	1 1/2"
4(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
5(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
6(W/L)	5 1/4"	6 1/2"	7 3/4"	1 5/8"	4 7/8"	7 1/4"	1 1/2"

GENERAL NOTES

- SLATS/HOOD: SELECT FINISH OPTION BELOW:
 GALVANIZED ONLY
 GRAY POLYESTER TOP COAT
 WHITE POLYESTER TOP COAT
- OTHER SURFACES:
 SHOP COAT BLACK PRIMER
- OPERATION:
 RIGHT HAND SHOWN, LEFT HAND OPPOSITE
- GUIDES:
 STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
- BOTTOM BAR:
 TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL
 TWO 2"x1-1/2"x1/8" GALVANIZED ANGLES WITH PVC BULB ASTRAGAL

MRK.	QTY.	OPENING SIZE		OPERATION	R.H.	CLEARANCES		OPTION	PROJECT:	ARCHITECT:	CONTRACTOR:	DISTRIBUTOR:	DATE:	SHEET:	OF:	BY:	REF.#	4255 McEver Industrial Dr. Acworth, GA 30101 PH:(770) 924-2600 Fax:(770) 974-1455 www.astadoor.com
		WIDTH 'W'	HEIGHT 'H'			LH.	'X'											

Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: _____

DATE: _____

400 SERIES-FACE OF WALL (CHAIN HOIST)-VISION LITES