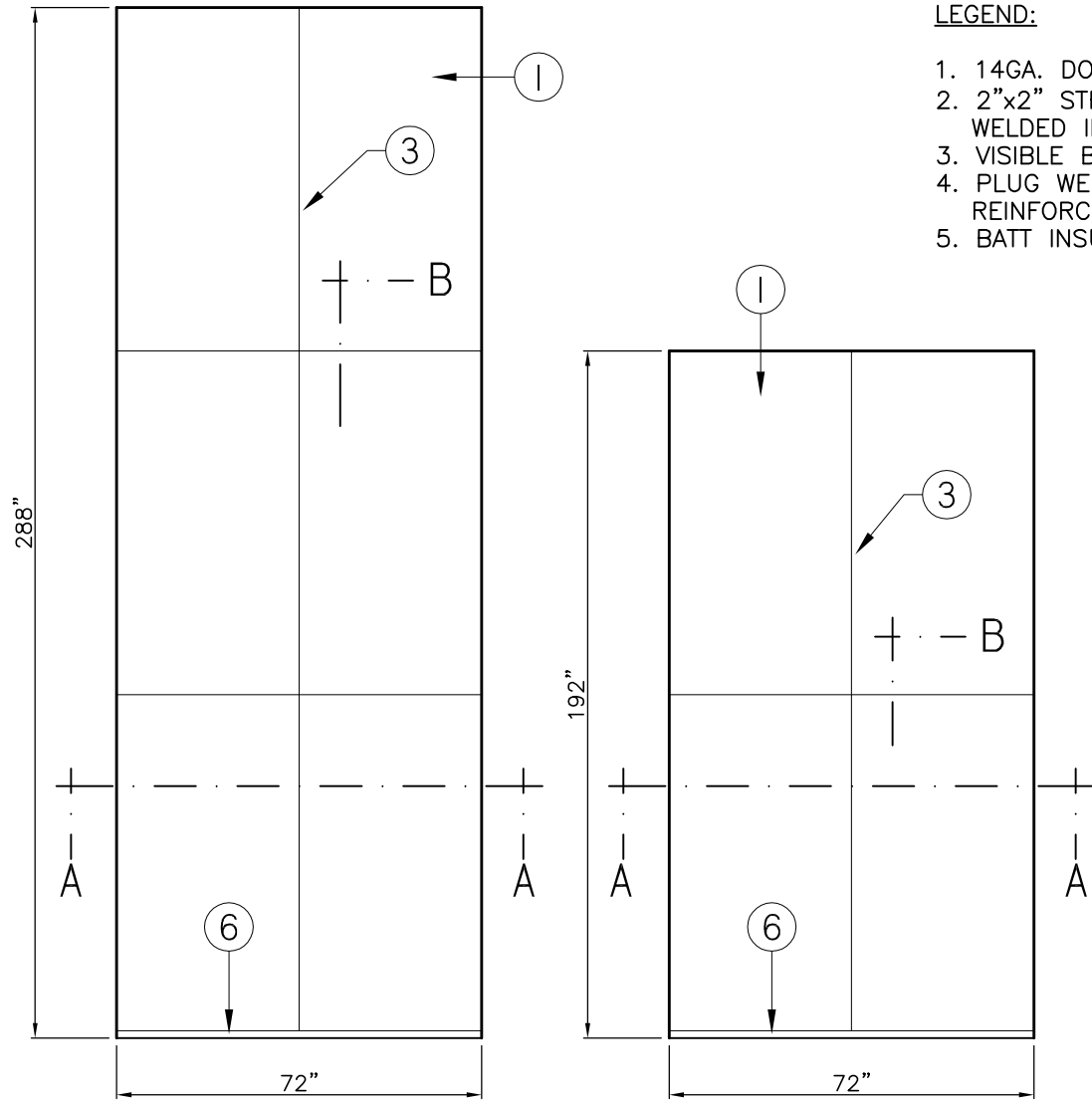


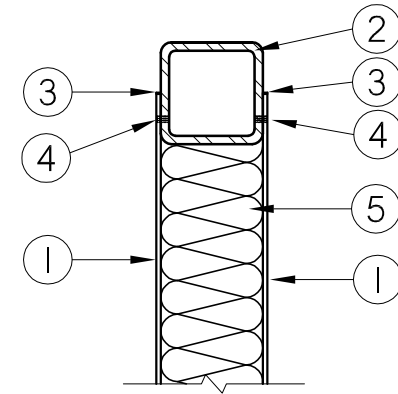
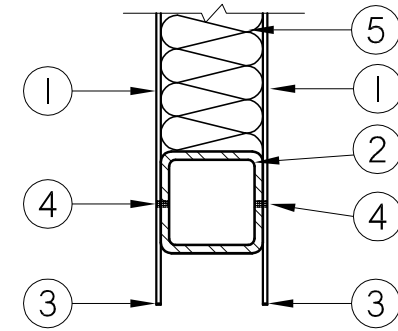
LEGEND:

1. 14GA. DOOR SKINS.
2. 2"x2" STRUCTURAL TUBE REINFORCEMENTS TACK WELDED INTO DOORS.
3. VISIBLE BUTT SEAMS AT PANEL CONNECTION JOINTS.
4. PLUG WELD DOOR SKINS TO STRUCTURAL TUBE REINFORCEMENTS AT PANNEL CONECTIONS.
5. BATT INSULATION TO FILL ALL VOIDS.

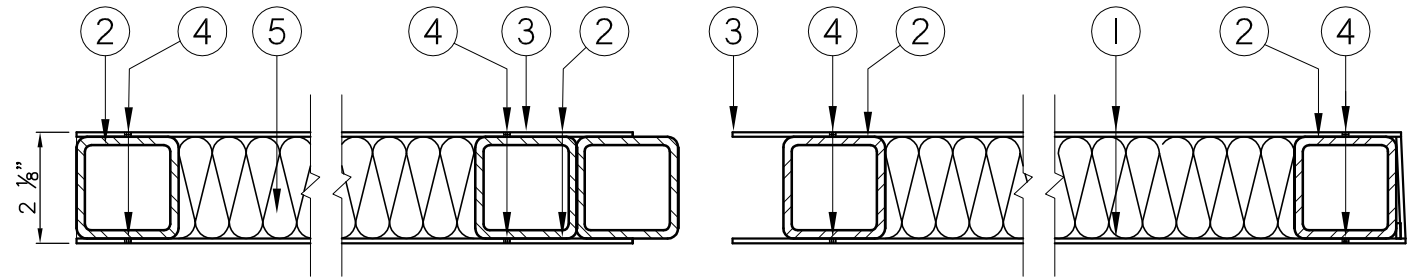


DOOR ELEVATION EXAMPLES

OVERSIZED DOOR JOINT STANDARD
 WIDTH : 54" WIDTH / JOINT
 LENGTH : 96" LENGTH / JOINT



SECTION 'B'



SECTION 'A-A'

NOTE:
 DOORS TO BE MADE IN SECTIONS TO BE ASSEMBLED AND FINISHED AT SITE.

OVERSIZED DOOR SECTIONS – JOINTS AND SEAMS