



**LEGEND:**

1. 12GA. GALVANEAL FORMED PRESSED STEEL FRAME, FACTORY PRIME PAINTED.
2. FRAME TO BE SUPPLIED WITH A MECHANICAL BUTT JOINT CONNECTION AT CORNERS OF FRAME HEAD.
3. 14GA. GALVANEAL DOOR SKINS WELDED TO THE STRUCTURAL CHANNEL DOOR CORE, TACK & FILL SEAMLESS DOOR EDGES, PRIME PAINTED.
4. 2"x2"x1/4" WALL STRUCTURAL TUBE OR CHANNEL DOOR CORE.
5. ALL VOIDS TO BE FILLED WITH FIBERGLASS BATT INSULATION.
6. REINFORCE & TEMPLATE FRAME AND DOOR FOR ADHECO 412 HINGES. HINGES TO SHIP LOOSE FOR SITE INSTALLATION. (16 PER FRAME)
7. FRAME AND DOOR TO BE REINFORCED AND TEMPLATE FOR SLAM LATCH H110 (2 POINT). SLAM LATCH TO BE SHIPPED LOOSE FOR SITE INSTALLATION.

**NOTE:**

THIS CONSTRUCTION TYPICAL TO 5'-0" x 16'-0" DOOR PANELS OR LARGER.

