PRODUCTS OPTIONS:

BORROWED LITE
STAINLESS STEEL MATERIALS AND FINISHES

MATERIALS
- TYPE 304 STAINLESS
- TYPE 316 STAINLESS

THICKNESSES
- 12 GA.
- 14 GA.
- 16 GA.

FINISHES
- 2B, NOT PAINTED
- #4
- #6
- #7
- #8 XL BUFF
- #8 SUPREME
- XL BLEND S
- XL SUEDE

CORNER CONSTRUCTION
- BUTT JOINT
- MITERED JOINT

MATERIALS AND FINISHES ARE TYPICAL. CONSULT AMBICO FOR ADDITIONAL OPTIONS.

PLUG WELDED VIA PLATES.
FULLY WELDED FOR STAINLESS STEELS WITH GRAINED FINISHES. MECHANICALLY FASTENED FOR ALL OTHER FINISHES.

GENERAL NOTES
- ALL GRAINED FINISHES SHALL HAVE VERTICAL GRAIN IN JAMBS AND HORIZONTAL GRAIN IN HEADS AND SILLS. ALL FACE WELDS SHALL BE GROUND AND RE-GRAINED BUFFED TO A VISIBLE HAIRLINE AT MITER. INTERSECTING CONNECTIONS BETWEEN UNEQUAL FACE DIMENSIONS AND ALL POLISHED MIRROR FINISHES SHALL HAVE VISIBLE BUTT JOINT CONNECTIONS.
- WELDED FRAMES WITH ANY FACE GREATER THAN 2” MUST BE 14 GA OR THICKER.