PRODUCTS STANDARDS:

All doors shall be templated, reinforced and drilled & tapped for mortised hardware. Doors templated for pivots will be supplied with blank top and bottom reinforcing plates for site drilling and tapping by door installer. Drilling & tapping for surface applied hardware shall be by others. All grained finishes shall have grain aligned with long edge of part. Finished doors shall have a 1/8” over 2” bevel on both edges and a 3/4” undercut unless otherwise noted.

PRODUCTS OPTIONS:

DOOR

STAINLESS STEEL MATERIALS AND FINISHES

- **MATERIALS**
  - **TYPE 304 STAINLESS**
  - **TYPE 316 STAINLESS**

- **THICKNESSES**
  - 12 GA.
  - 14 GA.
  - 16 GA.
  - 18 GA.

- **CORE**
  - HONEYCOMB CORE
  - POLYSTYRENE CORE
  - STEEL STIFFENED WITH FIBERGLASS INSULATION

- **FINISHES**
  - 2B, NOT PAINTED
  - #4
  - #6
  - #8
  - XL BUFF
  - #8 SUPREME
  - XL BLEND S
  - XL SUEDE

CONSTRUCTION DOOR EDGE

- **TOP/BOTTOM**
  - BUTT SEAM
  - LOCK SEAM
  - OPEN TOP/BOTTOM
  - FLUSH TOP/BOTTOM

**MATERIALS AND FINISHES ARE TYPICAL. CONSULT AMBICO FOR ADDITIONAL OPTIONS.**

**SOME FINISHES MAY NOT BE POSSIBLE BASED ON HARDWARE. CONSULT AMBICO FOR INFORMATION.**

**FULLY WELDED FOR STAINLESS STEELS WITH GRAINED FINISHES. MECHANICALLY FASTENED FOR ALL OTHER FINISHES.**

**NOT AVAILABLE WITH 12 GA. DOOR SKINS.**

**TYPICAL FOR INTERIOR DOORS. CAN BE FIRE RATED AS FOLLOWS (HARDWARE RESTRICTIONS MAY APPLY):**
- 3 HRS FOR SINGLE UP TO 4’ X 8’.
- 1 1/2 HRS FOR PAIRS UP TO 8’ X 8’.

**TYPICAL FOR EXTERIOR DOORS. CANNOT BE FIRE RATED.**

**CAN BE FIRE RATED AS FOLLOWS (HARDWARE RESTRICTIONS MAY APPLY):**
- 3 HRS FOR SINGLE UP TO 4’ X 8’.
- 1 1/2 HRS FOR PAIRS UP TO 6’ X 6 1/2’.

**MAY NOT BE AVAILABLE WITH CERTAIN HARDWARE ITEMS.**