**COMMERICAL STRENGTH WELDED STEEL PANEL**

**MONTAGE COMMERCIAL INVINCIBLE 3/4-RAIL**

**PRE-ASSEMBLED**

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**NOTES:**

1. Post size depends on fence height and wind loads. See MONTAGE PLUS specification for post sizing chart.
2. Forth rail optional.
3. 7' & 8' Heights will require a 14ga Picket & 14ga Post.

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**E-COAT COATING SYSTEM**

Base Material

Uniform Zinc Coating (Hot Dip)

Zinc Phosphate Coating

Epoxy Primer

Acrylic Topcoat

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**PROFUSION™ WELDING PROCESS**

No exposed welds,
Good Neighbor profile - Same appearance on both sides

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**MONTAGE PLUS™ RAIL**

Specially formed high strength architectural shape.

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