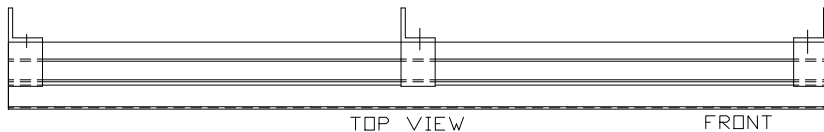
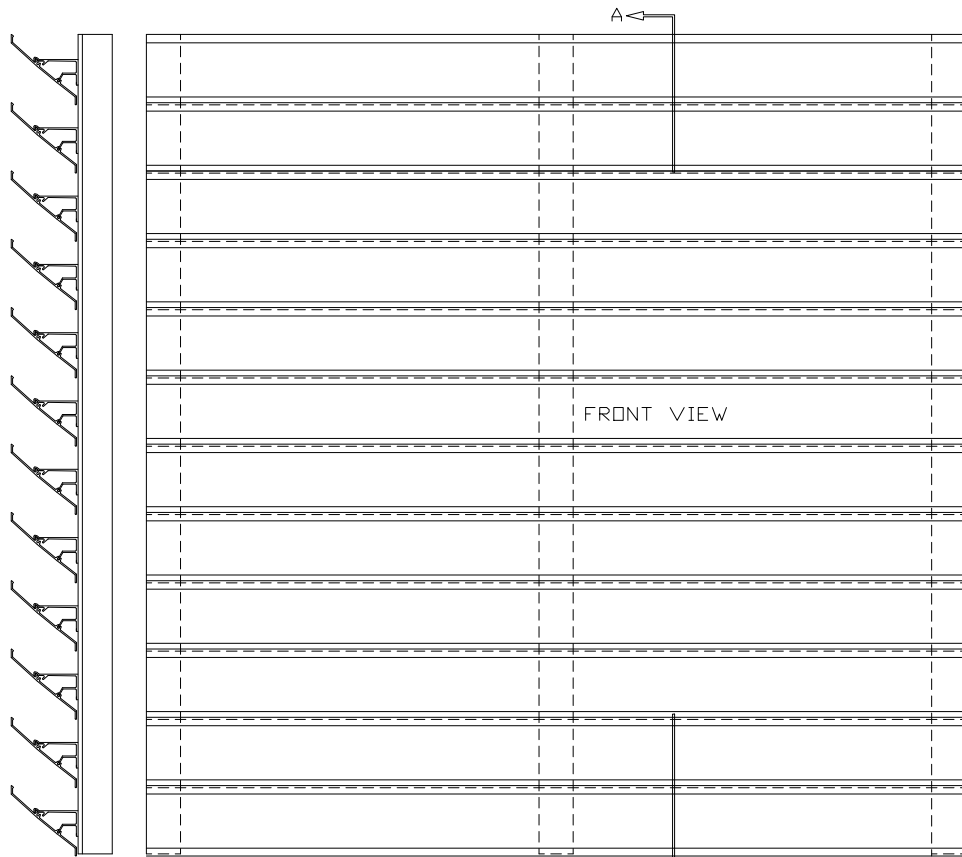


CHE LTR	REVISION	DATE	APV/D
A	SEE ECN: 9303	3/9/09	MCT



TOP VIEW

FRONT

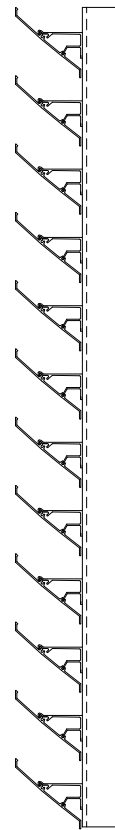


SECTION A-A

FRONT VIEW

ARROW LOUVER MODEL: ESH-4

SCALE: 1/4"=1'



SIDE VIEW

SPECIFICATIONS

MATERIAL: EXTRUDED ALUMINUM 6063-T52/T6 ALLOY, AVAILABLE IN .081" THICK AND .125" THICK (NOMINAL). BLADE POSITION IS 45° ANGLE, SPACED APPROXIMATELY 4" ON CENTER WITH ARCHITECTURAL STYLE HIDDEN MULLIONS.

SUPPORTS: SHALL INCORPORATE BLADE SUPPORT TO WITHSTAND WINDLOAD OF 20 PSF. APPROXIMATELY 90 MPH WIND. AN EXTRUDED ALUMINUM 2"x2"x1/4" THICK ANGLE ON 60° CENTERS IS STANDARD. SUPPORTS VARY AS REQUIRED PER WIND LOAD. CONSULT THE FACTORY.


LOUVER SIZE: MAXIMUM PANEL SIZE LIMITED TO 60 SF. PER SECTION, NOT TO EXCEED 120" WIDE AND 72" HIGH. LOUVER SECTIONS LARGER THAN FACTORY MAXIMUM SIZE WILL REQUIRE FIELD ASSEMBLY OF SMALLER SECTIONS.

SCREEN: NONE REQUIRED.

FINISH: MILL.

VARIATIONS - LOUVER VARIATIONS AVAILABLE AS MITERED CORNER, POST CORNER, HINGED ACCESS, AND CAP COVERS.

ARCHITECTURAL FINISHES: AS KYNAR, BAKED ENAMEL, CLEAR AND COLOR AND SIZE ARE AVAILABLE. CONSULT THE FACTORY.

 <b>ARROW UNITED INDUSTRIES</b> A Division of Mestek, Inc. 314 Riverside Drive - P.O. Box 69 - Wyalusing, PA 18853		AGENT:	
		MODEL ESH-4 LOUVER	
CUST.		PROJECT	
CONTR.		BIMS	
ARCH.		DATE 1/26/09	
P.O.		ARROW JOB NO.	DWG. NO.
DWN. MCT	DATE 1/26/09	E-2000	39249
CKD.	EDR 14552		SHT OF