


- SEALANT NOTES:**
1. SEALANT MUST BE FACTORY APPLIED AS A UNIFORM CONTINUOUS BEAD WITHOUT RUN OR SAG.
  2. ADJUST BEAD THICKNESS AS REQUIRED FOR PROPER FIELD PERFORMANCE.
  3. SEALANT MUST START AND STOP 0" TO 1/4" FROM PANEL ENDS.

- NOTCH AND HOLE NOTES:**
1. NOTCH AND HOLE EDGES MUST BE FREE OF SLUGS, DOUBLE STRIKES, BURRS AND FRACTURES.
  2. NOTCH AND HOLE LOCATION TOLERANCE IS  $\pm 1/16"$  (ON THE FINISHED PROFILE)

 <b>PanelCraft</b> Creating Unique Products for Your Market Needs	DRAWING TITLE:	2nd. Gen. PanelCraft Standing Seam Profile & Panel Notches
	DRAWING TYPE:	Panel Tooling Drawing
	PART NO.	PanelCraft
	DRAWING NO.	A_PC2_001R00BRS

CONFIDENTIAL

DRAWN BY:	Trey	DATE:	3/8/07	SCALE:	Not to Scale
CHECKED BY:	RGS	DATE:		ALL DIMENSIONS IN INCHES	