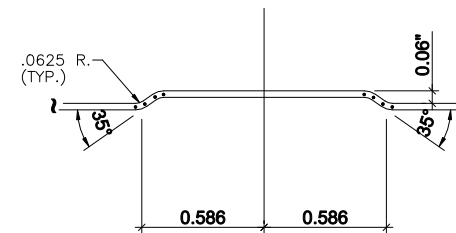
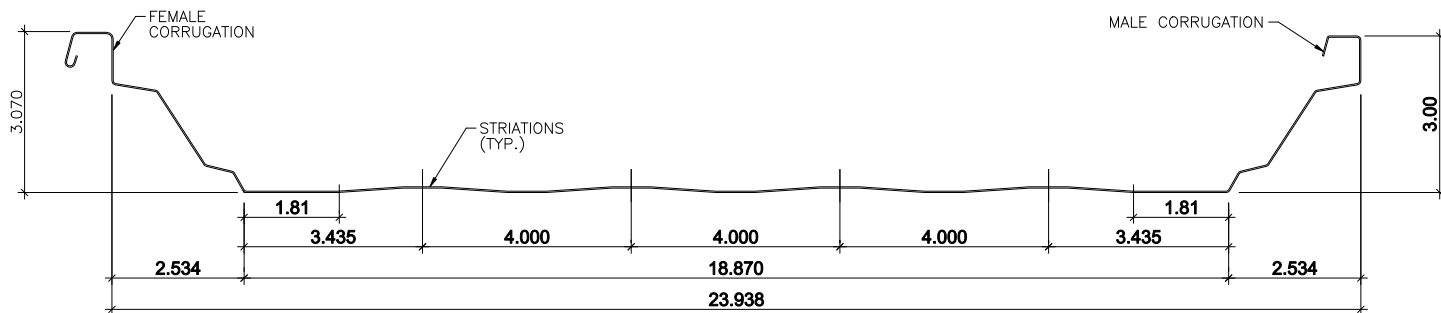


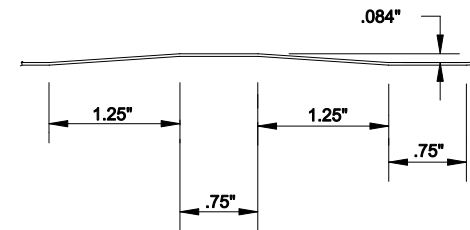
3 INTERMEDIATE RIB PANEL SECTION



INTERMEDIATE RIB



STRIATED PAN PANEL SECTION

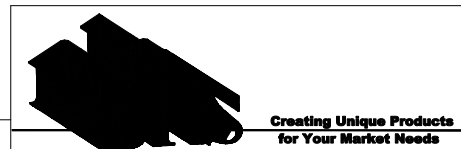


STRIATION DETAIL

3

APPROX. COIL WIDTH: 30.188" @ t = .025"
 METAL THICKNESS RANGE: 0.023 TO .034
 METAL YIELD: 50 Ksi

3 - 11/6/09



DRAWING TITLE:	2nd Gen. TS-324 Standing Seam Profile
DRAWING TYPE:	Panel Tooling Drawing
PART NO.	TS324
DRAWING NO.	A_TS2_001R03BRS

CONFIDENTIAL

DRAWN BY:	Trey	DATE:	3/7/07	SCALE:	Not to Scale
CHECKED BY:	RGS	DATE:		ALL DIMENSIONS IN INCHES	