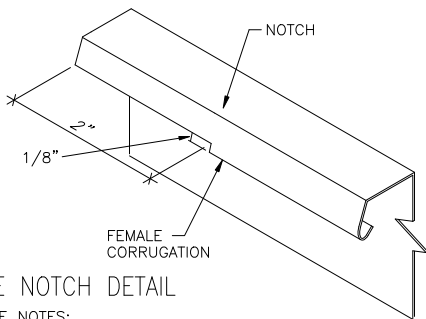
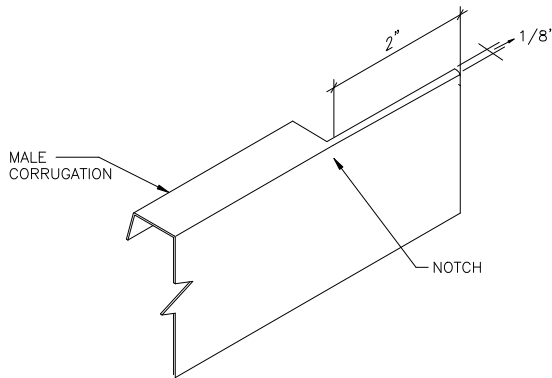
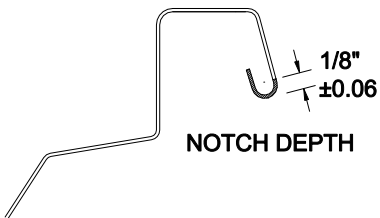
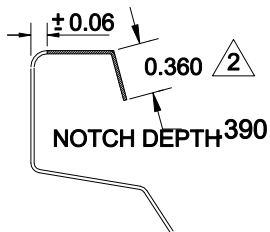


PANEL PLAN VIEW

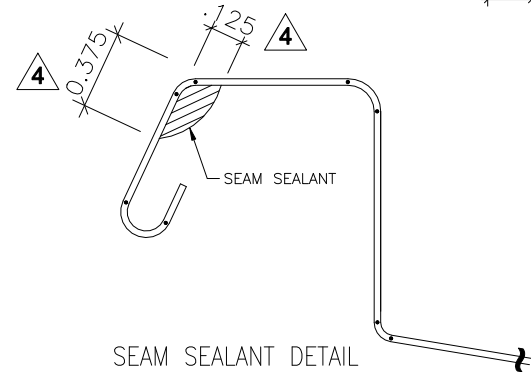


FEMALE NOTCH DETAIL

- NOTCH AND HOLE NOTES:
1. NOTCH AND HOLE EDGES MUST BE FREE OF SLUGS, DOUBLE STRIKES, BURRS AND FRACTURES.
 2. NOTCH AND HOLE LOCATION TOLERANCE IS $\pm 1/16$ " (ON THE FINISHED PROFILE)



MALE NOTCH DETAIL



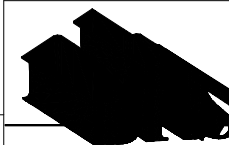
SEAM SEALANT DETAIL

- SEALANT NOTES:
1. SEALANT MUST BE FACTORY APPLIED AS A UNIFORM CONTINUOUS BEAD WITHOUT RUN OR SAG.
 2. ADJUST BEAD THICKNESS AS REQUIRED FOR PROPER FIELD PERFORMANCE.
 3. SEALANT MUST START AND STOP 0" TO 1/4" FROM PANEL ENDS.
 4. BEAD SIZE = $3/16" \phi -0.000"/+0.125"$

APPROX. COIL WIDTH: 30.188" @ $t = .025$ "
 METAL THICKNESS RANGE: 0.023 TO .034
 METAL YIELD: 50 Ksi

5 - 11/6/09

DRAWN BY:	Trey	DATE:	3/7/07	SCALE:	Not to Scale
CHECKED BY:	RGS	DATE:		ALL DIMENSIONS IN INCHES	



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DRAWING TITLE:	2nd Gen. TS-324 Standing Seam Notching & Punching Details
DRAWING TYPE:	Panel Tooling Drawing
PART NO.	TS324
DRAWING NO.	A_TS2_002R05BRS