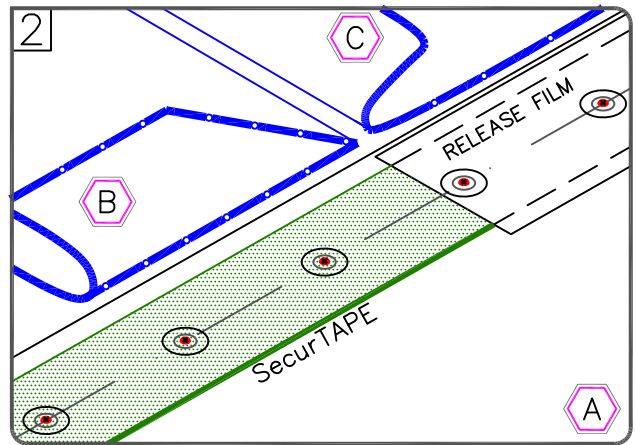
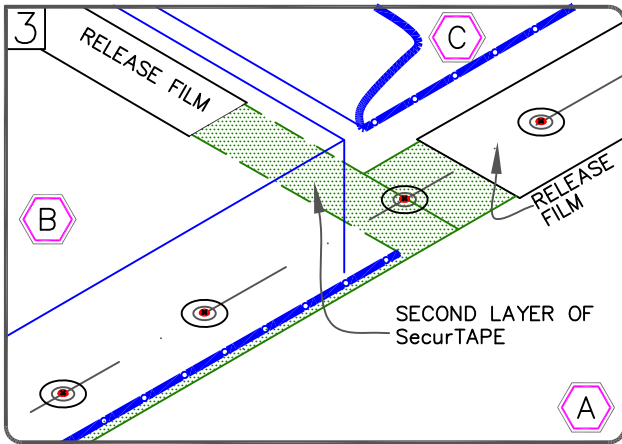


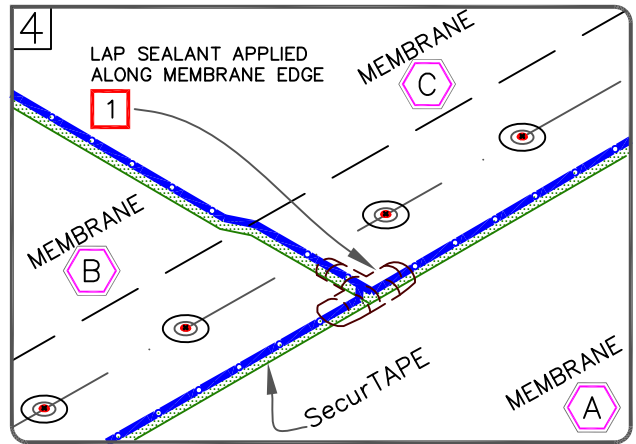
POSITION MEMBRANE TO ALLOW AN APPROXIMATE 7" (17.5cm) OVERLAP ALONG THE LENGTH OF THE MEMBRANE & 4" (10cm) AT END LAPS. THE PRE-MARKED LINE ON THE MEMBRANE EDGE CAN BE USED AS A GUIDE FOR TAPE PLACEMENT.



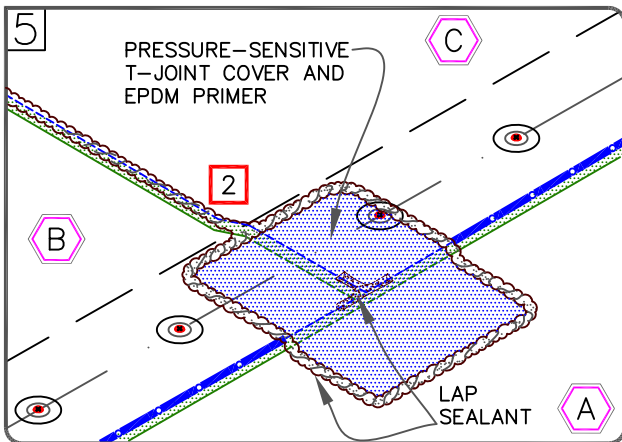
FOLD SHEETS BACK AS SHOWN. APPLY EPDM PRIMER TO THE SPLICE AREA ON BOTH SURFACES AND ALLOW TO FLASH-OFF. APPLY SecurTAPE WITH RELEASE FILM ALIGNED WITH PRE-MARKED LINE.



SPLICE SHEET B TO SHEET A AND APPLY SECOND PIECE OF SecurTAPE BETWEEN SHEET B AND C. TRIM RELEASE FILM AS SHOWN.



SPLICE SHEET C TO SHEET A AND B, PRESS TOP SHEET ONTO BOTTOM SHEET USING HAND PRESSURE TOWARDS THE OUTER EDGE OF THE SPLICE AND ROLL THE SPLICE AREA WITH A 2" (5cm) WIDE STEEL ROLLER.



APPLY PRESSURE-SENSITIVE T-JOINT COVER OR 6" (15cm) WIDE SECTION OF PRESSURE-SENSITIVE ELASTOFORM FLASHING CENTERED OVER THE INTERSECTING POINT OF THE LEADING EDGES OF THE FIELD SPLICE INTERSECTION AS SHOWN.

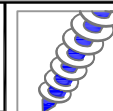
#### NOTES:

1. APPLY LAP SEALANT ALONG THE EDGE OF THE MEMBRANE SPLICE (BELOW THE 6" (15cm) T-JOINT COVER) COVERING THE EXPOSED SPLICE TAPE 1/2" (1.5cm) IN EACH DIRECTION FROM THE SPLICE INTERSECTION.
2. APPLY LAP SEALANT AT CUT EDGES OF REINFORCED MEMBRANE AND TAPE OVERLAPS. REFER TO [DETAIL MF-2A](#).



MECHANICALLY FASTENED EPDM  
MEMBRANE SPLICE INTERSECTION

MAXIMUM WARRANTY: 20 YEARS



DETAIL NO.

MF-2B

MECHANICALLY FASTENED