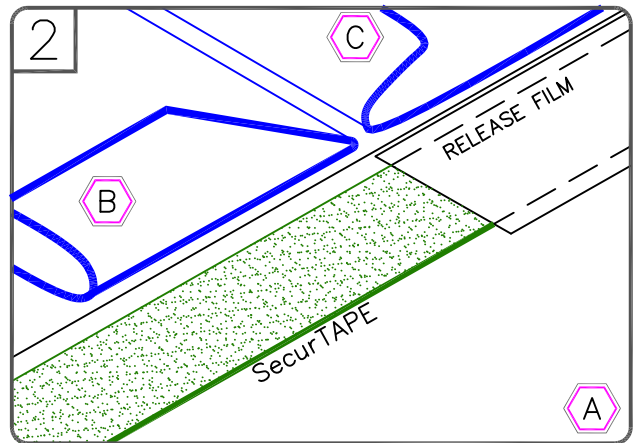
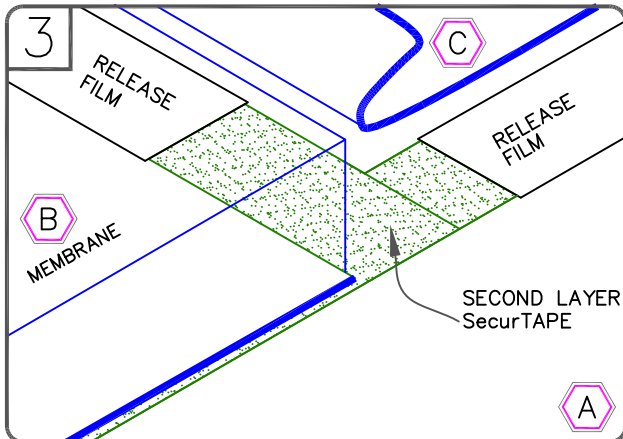


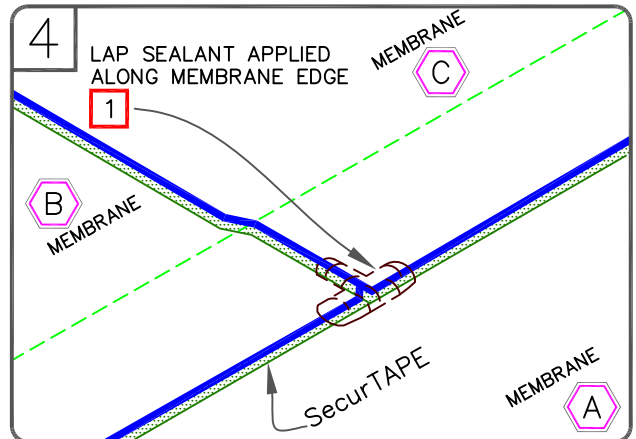
POSITION MEMBRANE TO ALLOW AN APPROXIMATE 4" (10cm) OVERLAP. MARK THE BOTTOM SHEET WITH AN INDELIBLE MARKER 1/2" (1.5cm) FROM THE EDGE OF THE TOP SHEET AS SHOWN. THE PRE-MARKED LINE ON THE MEMBRANE EDGE CAN ALSO BE USED AS A GUIDE.



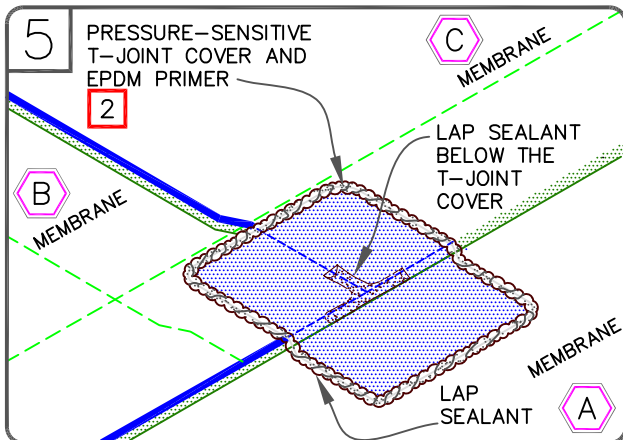
FOLD SHEETS BACK AS SHOWN. APPLY EPDM PRIMER TO THE SPLICE AREA ON BOTH SURFACES AND ALLOW TO FLASH-OFF. APPLY SecurTAPE WITH RELEASE FILM ALIGNED WITH MARKED LINE.



SPLICE SHEET B TO SHEET A AND APPLY SECOND PIECE OF SecurTAPE BETWEEN SHEET B AND C. TRIM RELEASE FILM AS SHOWN.



SPLICE SHEET C TO SHEET A AND B, PRESS TOP SHEET ONTO BOTTOM SHEET USING HAND PRESSURE TOWARDS THE OUTER EDGE OF THE SPLICE AND ROLL THE SPLICE AREA WITH A 2" (5cm) WIDE STEEL ROLLER.



APPLY PRESSURE-SENSITIVE T-JOINT COVER OR 6" (15cm) WIDE SECTION OF PRESSURE-SENSITIVE ELASTOFORM FLASHING CENTERED OVER THE INTERSECTING POINT OF THE LEADING EDGES OF THE FIELD SPLICE INTERSECTION AS SHOWN.

#### NOTES:

1. APPLY LAP SEALANT ALONG THE EDGE OF THE MEMBRANE SPLICE BELOW THE 6" (15cm) T-JOINT COVER, COVERING THE EXPOSED SPLICE TAPE 1/2" (1.5cm) IN EACH DIRECTION FROM THE SPLICE INTERSECTION.
2. APPLY LAP SEALANT AT CUT EDGES OF REINFORCED MEMBRANE AND TAPE OVERLAPS. REFER TO [DETAIL U-2A](#).
3. REFER TO [DETAIL U-2B.1](#) WHEN USING 90-MIL MEMBRANE.



EPDM MEMBRANE SPLICE  
INTERSECTION

MAXIMUM WARRANTY: 20 YEARS



DETAIL NO.

U-2B

THERMOSET UNIVERSAL