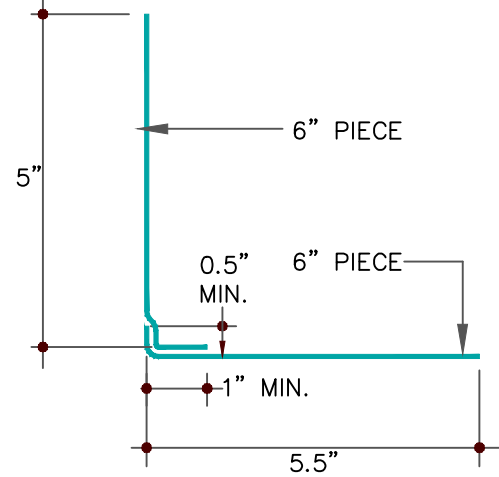


NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD-FABRICATED FLASHING.
2. TEMPERATURE OF PIPE PENETRATION MUST NOT EXCEED 180°F (82°C).
3. PIPE FLASHING MAY BE USED WITH SQUARE OR RECTANGULAR STRUCTURAL TUBING WITH ROUNDED CORNERS.
4. FOR STRUCTURAL STEEL TUBING GREATER THAN 12" (305mm) ACROSS, USE [DETAIL\(S\) U-5](#).
5. EPDM PRIMER MUST BE APPLIED TO THE MATING SURFACES PRIOR TO APPLYING PRESSURE-SENSITIVE ELASTOFORM FLASHING.
6. IN COLDER TEMPERATURES, A HEAT GUN MUST BE USED WHEN FORMING PRESSURE-SENSITIVE ELASTOFORM FLASHING.
7. ON MECHANICALLY FASTENED ROOFING SYSTEMS, ADDITIONAL MEMBRANE SECUREMENT IS REQUIRED. REFER TO [DETAIL MF-8B](#).
8. MEMBRANE SECUREMENT IS REQUIRED AROUND ALL ROUND PIPE PENETRATIONS GREATER THAN 18" (457mm) IN DIAMETER.



	mm
0.5"	= 13
1.0"	= 25
5.0"	= 127
5.5"	= 140
6.0"	= 152

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<p>—● EPDM</p> <p>—● APPROVED SUBSTRATE</p> <p>—● SEE NOTE(S)</p>	<p>FIELD FABRICATED PIPE SEAL</p> <p>For additional information, refer to Specifications</p>		<p>DETAIL NO.</p> <p>U-8B</p> <p>THERMOSET UNIVERSAL</p>
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