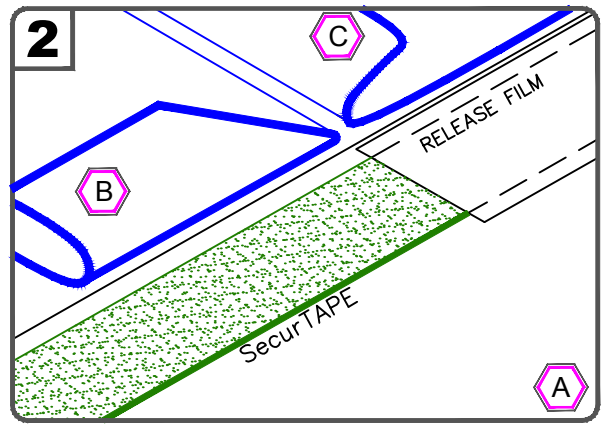
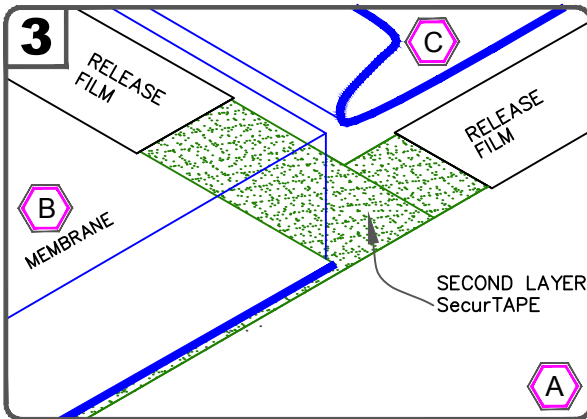


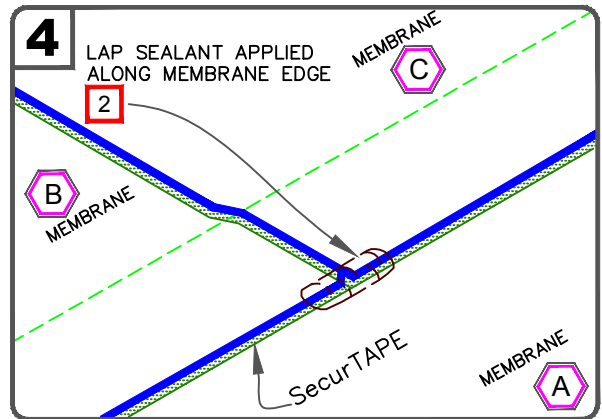
1 POSITION MEMBRANE TO ALLOW AN APPROXIMATE 3" (76mm) OVERLAP. MARK THE BOTTOM SHEET WITH AN INDELIBLE MARKER 1/2" (13mm) FROM THE EDGE OF THE TOP SHEET AS SHOWN. THE PRE-MARKED LINE ON THE MEMBRANE EDGE CAN ALSO BE USED AS A GUIDE.



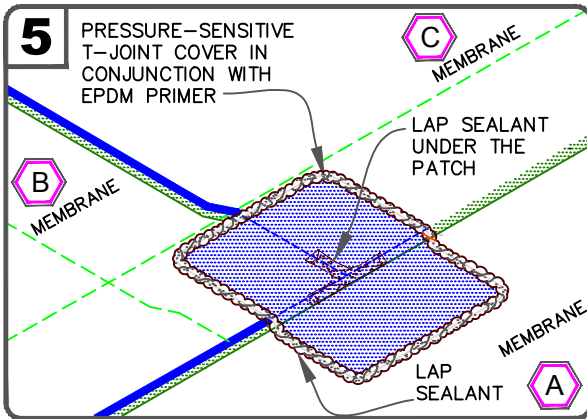
2 FOLD SHEETS BACK AS SHOWN. APPLY EPDM PRIMER TO THE SPLICE AREA ON BOTH SURFACES AND ALLOW TO PROPERLY DRY. APPLY SecurTAPE WITH RELEASE FILM ALIGNED WITH MARKER LINE.



3 SPLICE SHEET B TO SHEET A AND APPLY SECOND PIECE OF SecurTAPE BETWEEN SHEET B AND C. TRIM RELEASE FILM AS SHOWN.



4 SPLICE SHEET C TO SHEET A AND B, PRESS TOP SHEET ONTO BOTTOM SHEET USING HAND PRESSURE TOWARDS THE OUTER EDGE OF THE SPLICE AND ROLL THE SPLICE AREA WITH A 2" (51mm) WIDE STEEL ROLLER.



5 APPLY PRESSURE-SENSITIVE T-JOINT COVER OR 6" (152mm) WIDE SECTION OF PRESSURE-SENSITIVE ELASTOFORM FLASHING CENTERED OVER THE INTERSECTING POINT OF THE LEADING EDGES OF THE FIELD SPLICE INTERSECTION AS SHOWN.

NOTES:

1. THE USE OF LAP SEALANT ALONG ENTIRE SPLICE EDGE IS OPTIONAL, EXCEPT AT CUT EDGES OF REINFORCED MEMBRANE AND TAPE OVERLAPS. REFER TO [DETAIL U-2A](#).
2. APPLY LAP SEALANT ALONG THE EDGE OF THE MEMBRANE SPLICE UNDER THE 6"X6" (152mm X 152mm) T-JOINT COVER, COVERING THE EXPOSED SPLICE TAPE 1/2" (13mm) IN EACH DIRECTION FROM THE SPLICE INTERSECTION.
3. REFER TO [DETAIL U-2A.1](#) FOR WARRANTY PROJECTS EXCEEDING 20-YEARS OR WHEN USING 90-MIL MEMBRANE.

	<p>• EPDM</p> <p>• APPROVED SUBSTRATE</p> <p>• SEE NOTE(S)</p>	<p><b>SecurTAPE SPLICE INTERSECTION</b></p> <p>For additional information, refer to Specifications</p>		<p>DETAIL NO.</p> <p><b>U-2B</b></p> <p>THERMOSET UNIVERSAL</p>
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