

/1\

/ 6 \

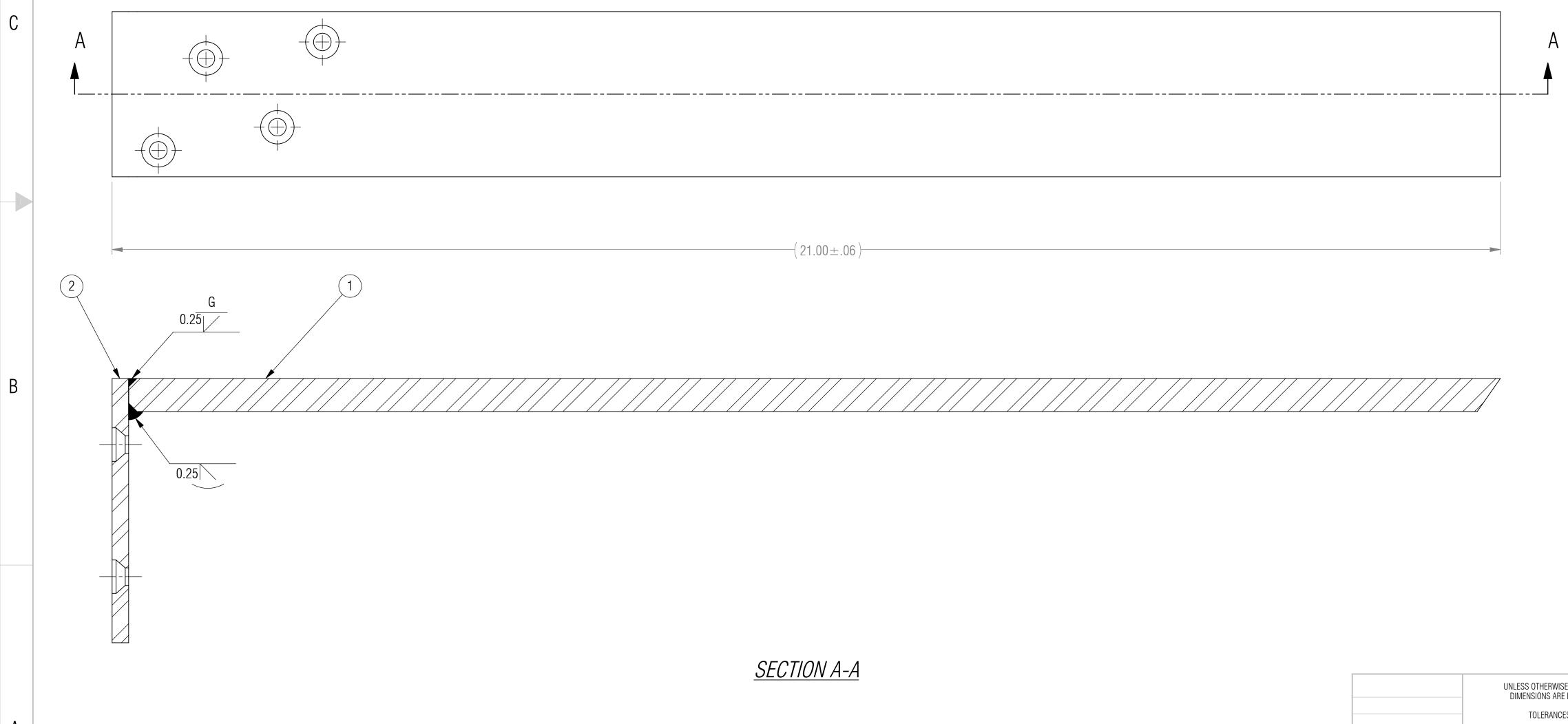
D

## NOTES: UNLESS OTHERWISE SPECIFIED

MATERIAL: MATERIAL SPECIFIED AT INDIVIDUAL PART LEVEL

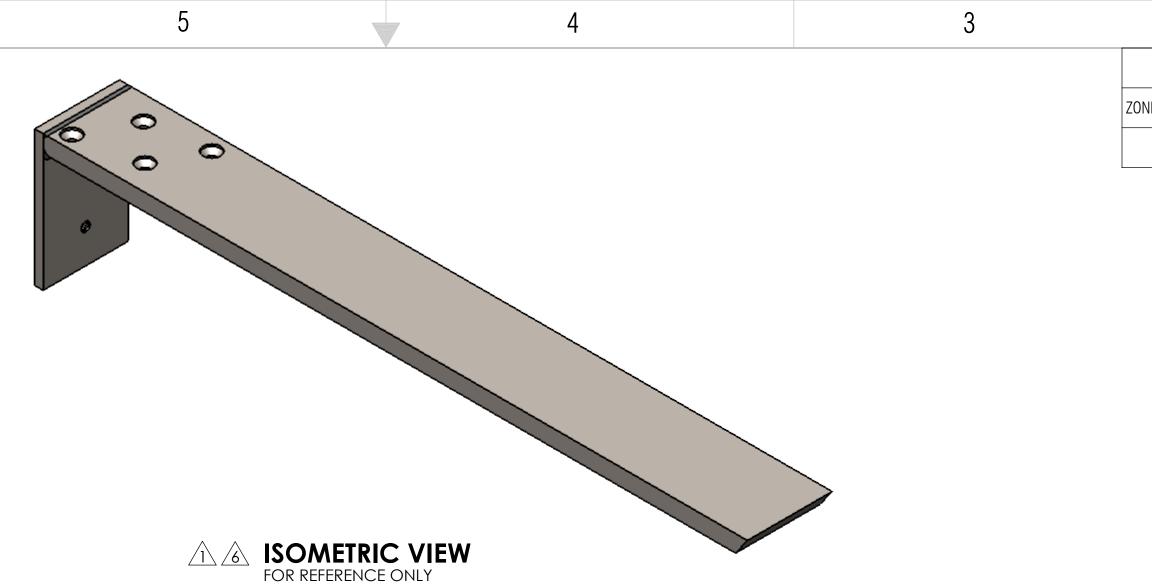
ALL DIMENSIONS ARE TO THEORETICAL SHARP. REMOVE BURRS AND BREAK ALL SHARP EDGES .03 MAX. ALL DIMENSIONS ARE IN INCHES UNLESS STATED OTHERWISE. PARTS SHALL BE FREE OF GREASE AND CUTTING FLUID.

POWDER COAT PER MIL-PRF-24712A (TYPE 3, CLASS 3)



А

|          |             | BOM TABLE  |                                                       |   |
|----------|-------------|------------|-------------------------------------------------------|---|
| ITEM NO. | PART NUMBER |            | DESCRIPTION                                           |   |
| 1        | H14H-20.75  | HORIZONTAI | HORIZONTAL SUPPORT, 1 ANGLE, 4 HOLES,<br>20.75 LENGTH |   |
| 2        | A-FL        |            | FL FLANGE                                             |   |
| 8        |             |            |                                                       | 7 |



6

|                        | DIMENSIONS A                                                                                                                          | UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:                                 |  |  |  |  |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|--|--|--|--|
|                        |                                                                                                                                       | ANGLES                                                                                                     |  |  |  |  |
|                        | .XX ± .01<br>.XXX ± .005                                                                                                              | $XX^{\circ} \pm 1^{\circ}$                                                                                 |  |  |  |  |
| USED ON<br>APPLICATION | ASME Y14.38 ABBREVIA<br>ASME Y14.5 DIMENSIO<br>ASME Y14.6 SCREW TH<br>ASME Y14.8 CASTINGS<br>AWS A2.4 WELDING<br>IEEE STD 315 SYMBOLS | ING DRAWING PRACTICES<br>TIONS<br>NING AND TOLERANCING<br>IREAD REPRESENTATION<br>5, FORGINGS & MOLDED PAR |  |  |  |  |
|                        |                                                                                                                                       |                                                                                                            |  |  |  |  |

3

2

|                            |                             |                                                                                                                                    | 2                        |             |          |                    | 1          |              |   |
|----------------------------|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-------------|----------|--------------------|------------|--------------|---|
|                            |                             |                                                                                                                                    |                          | יח          | EVISIONS |                    |            |              | ] |
|                            |                             |                                                                                                                                    |                          | Π.          | EVISIONS |                    |            |              | - |
| ZONE                       | REV.                        |                                                                                                                                    | DE                       | SCRIPTION   |          |                    | DATE       | APPROVED     |   |
|                            | X1                          |                                                                                                                                    | DE\                      | /ELOPMENT   |          |                    | 03/13/2017 | KRH          |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              | D |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            | -                           | ( 4.00                                                                                                                             | ±.06)                    |             |          |                    |            |              |   |
|                            |                             | X                                                                                                                                  | 7                        |             |          |                    |            |              |   |
|                            |                             | ( 3.00 )                                                                                                                           |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            | (1.00)                      |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            | (                           |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             | <b>A</b> | <b>A</b>           |            |              | С |
|                            |                             |                                                                                                                                    |                          |             | (2X 1.2  |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          | 20)                |            |              |   |
|                            |                             | -                                                                                                                                  |                          | <b>`</b>    |          | (2.50)             |            |              |   |
|                            | -                           |                                                                                                                                    | - (+                     | -)          |          | ( 2.50 )           |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
| L                          |                             |                                                                                                                                    |                          |             |          | ¥_                 |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
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|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
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|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              | В |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    | .(         | $\mathbf{i}$ |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            | $\checkmark$ |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    | CASK.      |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             |          |                    |            |              |   |
|                            | ENGINEER                    |                                                                                                                                    |                          |             |          | Con                | torli      | 20           |   |
|                            | ENGINEER<br>ENGINEER        |                                                                                                                                    |                          |             | 1        |                    | iterli     | ie           |   |
|                            | CHECKED                     | CAS                                                                                                                                | 03/13/2017               |             |          |                    |            | A            | Δ |
| o                          | DRAWN                       | KRH<br>MANAGER APPROVAL                                                                                                            | 03/13/2017               |             |          | <mark>/ Bra</mark> | UKE        | 15           | А |
|                            |                             | MANAGER APPROVAL                                                                                                                   |                          | DRAWING TIT | LE       |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          |             | ГС       | י חם אואוח         |            |              |   |
| TH:                        | THE INFORMAT<br>SHALL NOT F | FION ON THIS DRAWING IS I<br>BE DISCLOSED, LISFD, OB F                                                                             | PROPRIETARY AND          |             | FC       | RWARD L            | RRACKEI    |              |   |
| TICES                      | PROCUREMEN                  | TION ON THIS DRAWING IS I<br>BE DISCLOSED, USED, OR E<br>IT OR MANUFACTURING PU<br>E EXPRESS WRITTEN CONS<br>CENTERLINE STEEL, LLC | RPOSES WITHOUT<br>ENT OF |             |          |                    |            |              |   |
|                            |                             |                                                                                                                                    |                          | SIZE CA     | GE CODE  | DRAWING NO         |            | REV          |   |
| icing<br>Tion<br>Ded Parts | TH                          | IRD ANGLE PROJECTIO                                                                                                                | DN                       |             |          |                    | B-21       | X1           |   |
| ND                         |                             | $\square$                                                                                                                          |                          | D           |          |                    |            |              |   |
|                            |                             | $\Psi \square$                                                                                                                     |                          | SCALE       | 1:1      |                    | SHEET 1    | of1          |   |
|                            |                             |                                                                                                                                    | 0                        |             |          |                    | 4          |              |   |

2