



MODEL NO. 525, 525V, 525S

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
8'0"	3
8'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9

**TABLE #3
REINFORCEMENT CHART**

REINFORCEMENT	SECTION WIDTHS
NONE	THRU 122"
(1) 2 1/4" STRUT FOR EVERY (2) SECTIONS	124" - 142"
(1) 2 1/4" STRUT PER SECTION	144" - 162"
(1) 3" STRUT PER SECTION	164" - 202"

*CONSULT FACTORY FOR OVERSIZED DOORS.

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
8'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6
*24'4" - 28'2"	7

*FOR 520 & 524 ONLY

**TABLE #4
DOUBLE END STILE CHART**

DOUBLE END STILES	ALL MODELS
	16'4" & OVER

*CONSULT FACTORY FOR DOORS OVER 18'-0" HIGH