

MODEL #:
 692 652V 652S

SECTION TYPE:
SHIPLAP

STEEL BALL BEARING ROLLER:

CENTER STILES:
20 GA. PRE-PAINTED

TOP BRACKET:
12 GA.

UN-INSULATED PANEL

INSULATED PANEL

VINYL TOP SEAL:
 YES
 NO

EXPANDED POLY-STYRENE INSULATION:
 YES
 R=8.96; U=.14
 NO

SKIN MATERIAL:
24 GA. PRE-PAINTED GALV.

JOINT SEAL: (STANDARD ON INSULATED DOORS)
 YES
 NO

REINFORCING STRUTS:
SEE TABLE #4
 NONE
 2 1/4" x 20 GA.
 3" x 20 GA.

BACKSHEET MATERIAL:
 VINYL / KRAFT (652V)
 30 GA. STEEL BACKER (STD. 652S)

AIRCRAFT CABLE:
7:1 SAFETY FACTOR

BOTTOM ASTRAGAL:
 3 1/2" (STANDARD)
 7" (OPTIONAL)

2 1/8"

END STILES (PRE-PAINTED):
 18 GA. THRU 142" WIDE
 16 GA. OVER 142" WIDE

ROLLER HINGE:
14 GA. MIN.

CENTER HINGE:
692, 18 GA.
652V, 18 GA.
652S, 14 GA.

LOCK:
 #2 END STILE
 #3 CYLINDER LOCK - LOCATED ON THE FIRST INTERMEDIATE STILE FROM THE RIGHT (INSIDE LOOKING OUT)
 NONE

EXHAUST PORT: (LOCATED AT CENTER OF RAISED PANEL)
 LEFT
 RIGHT
 CENTER
 NONE

AVAILABLE HEIGHTS IN 3" INCREMENTS FROM 6'0" - 16'0", EXCEPT 7'3"

AVAILABLE WIDTHS:
UN-INSULATED DOORS IN 2" INCREMENTS FROM 6'2" - 18'2"
INSULATED DOORS IN 2" INCREMENTS FROM 6'2" - 18'2"

GLAZING OPTIONS:
(12" x 19 1/2")
SEE TABLE #3 FOR QUANTITY
 SOLID - NO GLAZING
 1/8" SSB
 1/8" PLEXIGLASS

EXTERIOR COLOR:
 WHITE
 BROWN
 ALMOND
 SANDTONE

WINDOW FRAME CONSIST OF AN EXTERIOR FRAME AND AN INTERIOR RETAINER, MADE OF PVC EXTRUSIONS

CUST: _____

JOB: _____

ARCH: _____

CONT: _____

MODEL #: _____

QTY: _____

OF SECTIONS HIGH (SEE TABLE #1)

SECTIONS TO GLAZE: _____

SHEET 'M-3'

DATE: _____

BID #: _____

PAGE _____ **of** _____

REV. Feb. 2001

MODEL #'s 692, & 652V, & 652S

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0" - 7'0"	4
7'6" - 8'9"	5
9'0" - 10'6"	6
10'9" - 12'3"	7
12'6" - 14'0"	8
14'3" - 15'9"	9
16'0"	10

NOTE: DOOR HEIGHTS AVAILABLE IN 3" INCREMENTS
NOT AVAILABLE IN 7'3" HEIGHT

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
MODEL # 692	
6'2" - 7'10"	3
8'0" - 9'10"	2
10'0" - 13'10"	3
14'0" - 18'2"	5
MODEL # 652	
6'2" - 7'10"	3
8'0" - 9'10"	2
10'0" - 13'10"	3
14'0" - 18'2"	5

NOTE: DOOR WIDTHS AVAILABLE IN 2" INCREMENTS

**TABLE #3
LITE AVAILABILITY CHART**

DOOR WIDTH	MAXIMUM AVAILABLE LITES
MODEL # 692	
6'2" - 7'10"	3
8'0" - 9'10"	4
10'0" - 11'10"	5
12'0" - 13'10"	6
14'0" - 15'10"	7
16'0" - 18'2"	8
MODEL #652	
6'2" - 7'10"	3
8'0" - 9'10"	4
10'0" - 11'10"	5
12'0" - 13'10"	6
14'0" - 15'10"	7
16'0" - 18'2"	8

**TABLE #4
REINFORCEMENT CHART**

652V, 652S		692	
REINFORCEMENT	SECTION WIDTHS	REINFORCEMENT	SECTION WIDTHS
NONE	THRU 122"	NONE	THRU 122"
(1) 2 1/4" PER SECTION	124" - 182"	(1) 2 1/4" PER SECTION	124" - 182"
		(1) 3" PER SECTION	164" - 182"