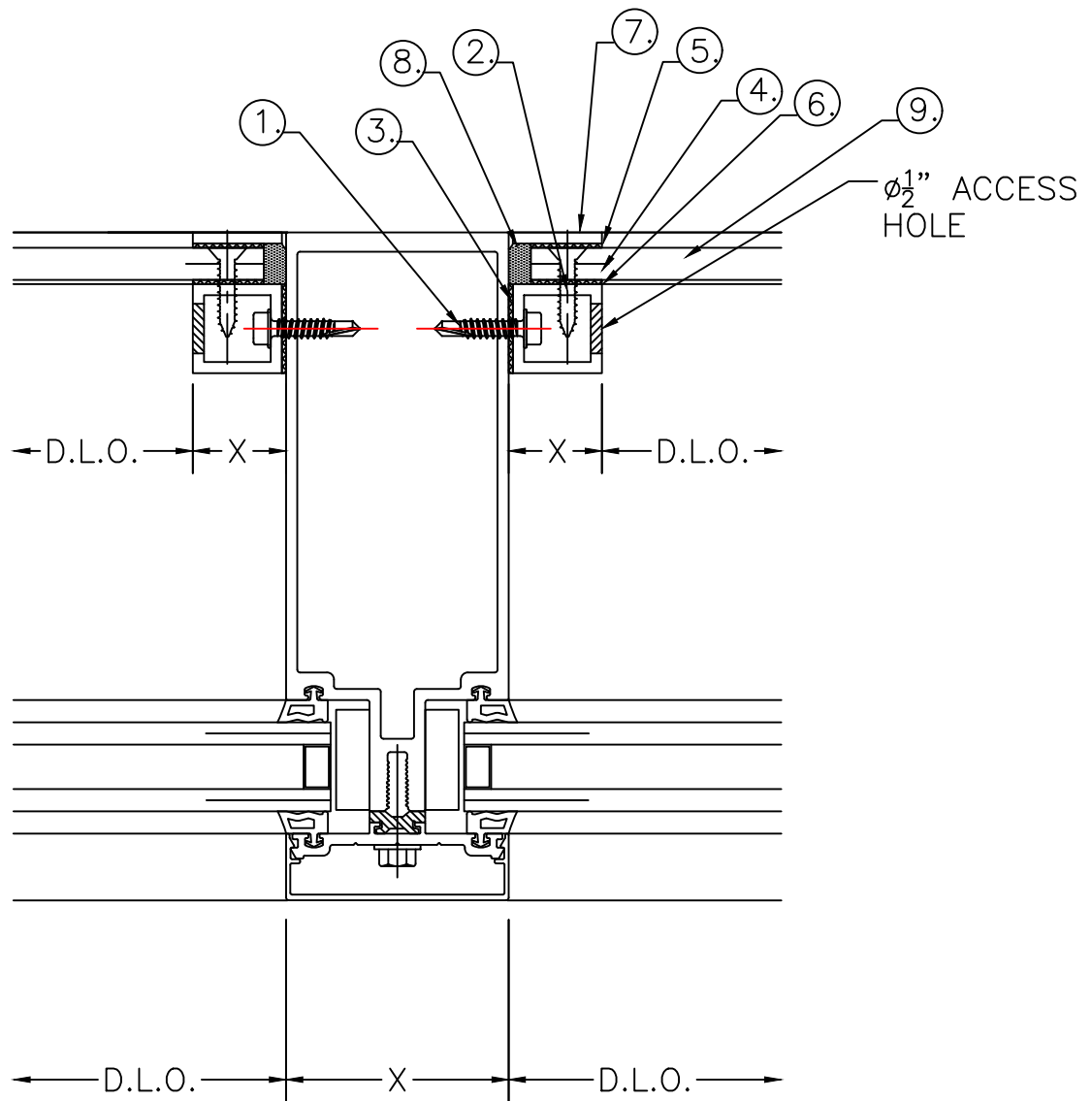




PARTS DESCRIPTION

- ① #12x1" H.H. TEK SCREWS
4" FROM EACH END & 12"-14" O.C.
- ② #12x1" SDS TT25 COUNTERSINK HEAD,
1" FROM EDGE ON VERTICALS,
3" FROM EDGE ON HORIZONTALS,
14"-16" O.C. THEREAFTER.
REQUIRES 1/4" HOLE DRILLED IN .375 DEFENSE LITE.
- ③ 1" WIDE HIGH BOND TAPE
1" TUBE TO EXISTING FRAMING.
- ④ 3/4" WIDE HIGH BOND TAPE
1" TUBE TO NEW .375 DEFENSE LITE.
- ⑤ 3/4" WIDE HIGH BOND TAPE
NEW 1" FLAT BAR TO NEW .375 DEFENSE LITE.
- ⑥ 1" x 1" x .125 (6063) ALUM. TUBE
- ⑦ 1" x .125 (6061) FLAT ALUM. BAR
- ⑧ DOW 995 PERIMETER SEALANT
- ⑨ .375 DEFENSE LITE
- ⑩ VENT CAP - P/N FV1 (BLACK), (GREY), OR (WHITE).
6" FROM EACH END & 24" O.C.
STAGGERED FOR SYMMETRY ON EACH SIDE.



VENT CAP INSTALLED AFTER ALL
FRAME FASTENING AND
VENTILATION WORK IS COMPLETED.

5 VERTICAL
D.1 ARCH. DETAIL REF.:
ARCH. SHEET REF.:

DEFENSELITE®

info@impactsecurity.com | 888-689-5502 | defense-lite.com