DIEMI PANEL EXPANSION NOTE
FOR STEEL PANELS < 40' WITH A 1 1/2" TURN DOWN AND 1 1/2" HEM CLEARANCE:
1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT.
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

FOR STEEL PANELS > 40' WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:
1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT.
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

FOR ALUMINUM PANELS - CONTACT DMI

FLASING LAP NOTE
LAP FLASHINGS 2" MIN W/ 1 ROW OF BUTYL SEALANT.

NOTE: ALL DIMENSIONS SHOWN UNLESS OTHERWISE NOTED ARE MINIMUM DIMENSIONS.

DMI IL20 PANEL
DMI IL20 PANEL CLIP 30" O.C. MAX (FASTENED WITH 2 #14-13 X 1 1/2" MIN. DPI FASTENERS)

APPROVED UNDERLAYERMENT
SELF ADHERED ICE AND WATER UNDERLAYERMENT
#10-13 GP PANCAKE HEAD FASTENER 6" O.C.
INJECT TWO ROWS OF BUTYL SEALANT IN VERTICAL LEG
FIELD FOLD END OF PANEL
TRANSITION FLASING MEMBRANE ROOFING EXTENDED
UP ROOF 36" MIN.

PLYWOOD SHEATHING (5/8" THICK MIN.)

TWO CONTINUOUS ROWS OF BUTYL TAPE

DIMENSIONAL METALS, INC.
TRANSITION

2014

3"=1'-0" IL20