PANEL EXPANSION NOTE
FOR STEEL PANELS ≤ 40" WITH A 1 1/2" TURN DOWN AND 1 1/2" HEM CLEARANCE:
1. 1 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT.
2. 1 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

FOR STEEL PANELS > 40" WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:
1. 1 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT.
2. 1 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

PANELS EXCEEDING 40" ADD 1" PER 10' TO EACH SIDE.
FOR ALUMINUM PANELS - CONTACT DMI.
NO POP RIVETS OR FASTENERS ON EXPOSED WEATHER SIDE OF CLEAT.

INVERTED V NOTE
ON ROOF PITCHES OVER 6:12 OR PANEL LENGTHS EXCEEDING 60' OR ON DISSIMILAR PITCHES INCREASE THE INVERTED V IN THE VALLEY TO 2".

FLAShING LAP NOTE
LAP VALLEY 8" MIN. WITH 2 ROWS OF APPROVED SEALANT.

INJECT TWO ROWS OF APPROVED SEALANT IN VERTICAL LEG
FIELD FOLD END OF PANEL
APPROVED UNDERLAYMENT
SELF ADHERED ICE AND WATER UNDERLAYMENT
CLEAT VALLEY
6" MIN. LAP

PLYWOOD SHEATHING (MIN. 5/8" THICK)

#10-16 DP3 PANCAKE HEAD FASTENERS 6" O.C.
TWO CONTINUOUS ROWS OF BUTYL TAPE
INVERTED V 1" MIN. (SEE NOTE ABOVE)

NOTE: ALL DIMENSIONS SHOWN UNLESS OTHERWISE NOTED ARE MINIMUM DIMENSIONS.