NOTE

Panel expansion for steel panels < 40' with a 1 1/2" turn down and 1 1/2" hem.

Hem clearance:
1. 0" for winter installation
2. 1/4" for summer installation.

Panel expansion for steel panels > 40' with a 2" turn down and 2" hem.

Hem clearance:
1. 1/8" for winter installation,
2. 1/4" for summer installation plus 1/8" for every additional 10' of panel length.

FIELD FOLD PANEL AROUND CLEAT

6 #10-16 GP FASTENERS PER PANEL

2 CONTINUOUS ROWS OF BUTYL TAPE

DMI PANEL SYSTEM

APPROVED UNDERLAYMENT

INJECT TOW ROWS OF APPROVED SEALANT IN VERTICAL LEGS

WOOD BLOCKING

METAL DECKING

SEAM BEYOND

RIGID INSULATION