**Panel Expansion Note**

For steel panels < 40" with a 1 1/2" turn down and 1 1/2" hem clearance:
1. 1/4" for installation temperature below 30 degrees Fahrenheit
2. 1 1/2" for installation temperature above 30 degrees Fahrenheit.

For steel panels > 40" with a 2" turn down and 2" hem clearance:
1. 1/4" for installation temperature below 30 degrees Fahrenheit
2. 1 1/2" for installation temperature above 30 degrees Fahrenheit.

For aluminum panels — contact DMI

**Gutter Lap Note**

Lap gutter 3" min w/ 2 rows of approved sealant and pop rivet joint 2" o.c. set in and cap pop rivets in approved sealant.

**Flashing Lap Note**

Lap flashings 2" min w/ 1 row of butyl sealant.

**Full Ice and Water Underlayment Note**

For panel areas with full ice and water underlayment: strip in drip edge with 6" strip of approved ice and water underlayment.

**DMI SL20 Panel**

DMI SL20 panel clip and 4 hole 18 ga.
Bearing plate fastened 48" o.c. max with 2#14-13 DP1 fastener (1/2" min. penetration into deck)

**Vertical Cutouts**

Inject two rows of butyl sealant in fill panel voids

**Necessary with Approved Sealant**

Fold end of panel

**Drip Edge**

DMI continuous gutter strap 30" o.c. max.

DMI continuous gutter

Approved smooth surface high temp self-adhered ice and water underlayment (extend down fascia 4")

**Rigid Insulation**

Fastened with 8 plates and fasteners per 4' x 8' approved underlayment

**Metal Decking**

Bent plate

#10-13 gp pancake head fastener 12" o.c.

#14-13 dp1 fastener 30" o.c.

**Wood Blocking**

Fascia wrap

**Eave with Gutter**

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Dimensional Metals, Inc.