Step 1: Fold small lip 180°
Step 2: Fold outer lip (approx.) 180°
Step 3: Notch zee closure.
Step 4: Apply two rows of butyl tape to underside
Step 5: Fasten zee closure.
Step 6: Seal all contact points of zee and panel legs. Also seal over top of panel leg.

TWO ROWS OF BUTYL TAPE SECTION A-A

FASTENERS PER SHOP DRAWINGS