



BEFORE
SEAMING

AFTER SEAMING

- 1 FLEXOPAN "FSS-18" STANDING SEAM ROOF PANEL.**
- 2 STANDARD 2 PC. EXPANSION CLIP OR STANDARD 1 PC. FIXED CLIP.
TOP ~ PART # E3.5, BOTTOM ~ PART # BC3.5.**
- 3 #12/14 x 1 1/2" SELF-DRILLING METAL SCREW w/ 5/8" BONDED WASHER. TWO SCREWS PER CLIP.**
- 4 STRUCTURAL STEEL, CEE, ZEE, OR LT. GAUGE OPEN WEB JOIST.**
- 5 SEALANT: FIELD APPLIED TO INSIDE OF THE FEMALE RIB OR TO THE TOP OF THE MALE RIB AND IN EITHER CASE FIELD APPLIED OVER AND UNDER EACH CLIP. SEALANT TO BE CAULKING RV 2091-1 AS MANUFACTURED BY RU VAN INC. OR EQUAL, OR 1/8" x 1/2" SEALER TAPE AS MANUFACTURED BY GULF SEAL INC. OR EQUAL.**

FLEXOSPAN
 BOX 515 RAILROAD STREET
 SANDY LAKE, PENNSYLVANIA 16145-0515
 PHONE: 800-245-0396 ° FAX: 724-376-3864

"FssS-18" Standing
 Seam Details

Seaming Details

DRAWN BY: RW

DATE: 7-12-00

DRAWING NO.

CHECKED BY: CANON

DATE:

FSS18-5