

 $1.\ FOR\ HEAT-WELDING\ LAPS\ USE\ 1.5"\ (38.1\ mm)\ \ WELD\ WITH\ MACHINE\ AUTOMATIC\ WELDER\ AND\ 2"\ (50.8\ mm)\ WELD\ WITH\ HAND\ WELDER.$ 

	SIDE LAP				LEGEND	
CAE						
JAL	DRAWING #		THIS DETAIL APPLIES TO:	ISSUE / REVISION DATE	SCALE	**************************************
	102B		ADHERED SYSTEMS BALLASTED SYSTEMS RHINDBOND*SYSTEMS SELF-ADHERED SYSTEMS	6/07/21	N.T.S.	