



NOTE:

- 1. CLEAN METAL AND MEMBRANE WITH EVERGUARD® TPO SEAM CLEANER AND ALLOW TO DRY.
- 2. ONCE DRY, PRIME METAL **ONLY** WITH EVERGUARD® TPO PRIMER BEFORE INSTALLING EVERGUARD® TPO COVER TAPE. (DO NOT SPILL PRIMER ON WELDED SEAM AREA)
- 3. PRIME THE METAL ONLY WITH EVERGUARD® TPO PRIMER. DO NOT SPILL PRIMER ON WELDED SEAM AREA.
- 4. HEAT-WELD THE MEMBRANE (NON-ADHESIVE SIDE ONLY) TO MEMBRANE AREA USING EITHER A ROBOTIC OR HAND WELDER TO SPEC.



TPO COVER TAPE HEAT-WELD STRIP OVERLAP AT ROOF
EDGE DETAIL

DRAWING #
218

THIS DETAIL APPLIES TO:
ADHERED SYSTEMS
RHINOBOND® SYSTEMS
SELF-ADHERED SYSTEMS
MECHANICALLY ATTACHED SYSTEMS

ISSUE / REVISION DATE
8/24/20

SCALE
N.T.S.

LEGEND

- CONTINUOUS BEAD OF FLEXSEAL™ CAULK GRADE SEALANT
- EVERGUARD® TPO PRIMER (SEE NOTE #1 & #2)
- HEAT-WELDED