1. A field weld cannot pass beneath the clamping, or within the drain sump depth.
2. Minimum size drain pipe 1 1/4" before the outlet. The clamping ring must prevent this movement.
3. Insulation to center a roofspan minimum 36" x 36" in size. (Appliance)
4. Insulation must be appropriate for the roof application.
5. Use a full diameter pipe with a block for drain.
6. Stone (nail) block (not shown) required for BA systems.