DOOR ELEVATION

- SPOTWELD 4" O.C.
- 1" MAX FROM EACH END OF CHANNEL
- 3/4" MIN

- 2" THICK PANEL
- DRAGONBOARD (UL #R22189 APPROVED)
- LAMINATE WITH 20GA ON BOTH SIDES WITH BAKER ADHESIVE #JB389-8 OR EQUAL (TYPICAL)

- IF SIDE IS CLOSED SPACE
  - IS TO BE FILLED WITH ROCKWOOL INSULATION

MOLDING DETAILS

- SPOT WELD INSIDE 2" O.C.
- OUTSIDE 6" O.C.
- TACK WELD 6" O.C.

- ALTERNATE STYLES OF MOLDING

- OPEN HEM AT VERTICAL EDGES OF HOLLOW METAL PANEL

- ROCKWOOL INSULATION

- TACK WELD AT: TOP, BOTTOM & ABOVE & BELOW HINGE, LOCK, & STRIKE CUTOUTS

DOOR DETAIL "B"

- SPOT WELD INSIDE 2" O.C.
- OUTSIDE 6" O.C.

DOOR DETAIL "A-A"

- PLUG WELD 6" O.C.

- ROCKWOOL INSULATION

- ROCKWOOL INSULATION

- TACK WELD 6" O.C.