* All welded frames are fabricated with floor anchors and wall anchors as required.

* Frames are mortised, reinforced, drilled and tapped in our factory templated mortise hardware.

* All frames are shipped with a temporary steel spreader tack welded to bottom of each jamb, this spreader jamb is a support used for shipping purposes only. The steel spreader is to be removed at the jobsite before installing the frame.

* 9/32" silencer (mute) holes are provided; single swing 3 holes in strike jamb, pair swing 2 holes in head.

* U.L. labels when required are applied to the hinge jamb rabbit, below the top hinge (when a continuous hinge is required the U.L. label will be applied in the head rabbit, near the hinge jamb).

* Mortar (plaster) guards are provided for all hardware mortises for frames to be installed in concrete or masonry openings.

* Frames are reinforced only for surface applied hardware, all drilling and tapping to be done by others.

* All welds exposed to view are filled and ground smooth.

Detail "A"
Optional Welded Joint Detail
Continuous Welded