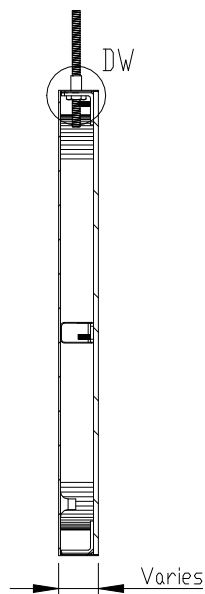
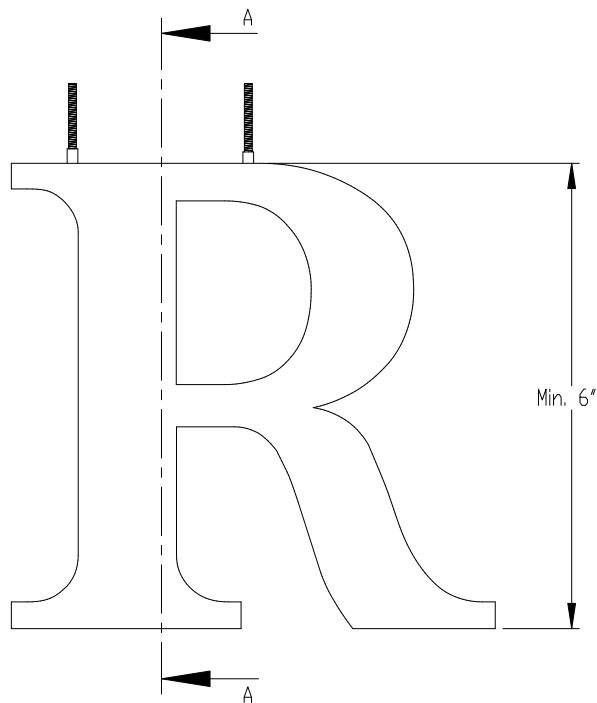


PRODUCT CONSTRUCTION EXAMPLE



1/4 - 20 threaded stainless steel studs

18 gauge face material

24 gauge return material

Inside cans painted white

Lead free continuous sealed edge - inside face

Removable back  
See detail DW

FRONT VIEW II SCALE 1:5

SECTION A-A II SCALE 1:5

ISOMETRIC BACK VIEW II SCALE 1:3

1/4 - 20 Stud (length varies)

Optional spacer sleeve  
(size varies)

Stainless steel hex nut (size varies)  
Soldered to inside of return

Stainless steel screw  
secures back

"L" bracket secured with  
high resistance epoxy to return

Removable clear or light diffused Lexan

DETAIL DW II SCALE 1 : 1

NOTES:

- Tie backs required (not supplied) on letters > 8" high

BACK OPTIONS

- Clear Lexan: 6" - 24" 0.118" thick, over 24" 0.263" thick

- Light diffused Lexan: 0.177" thick

MATERIAL OPTIONS

Standard - 304 prefinished stainless steel

Optional - 316 prefinished stainless steel (more corrosion resistant)

- 304 prefinished stainless with titanium coating



TITLE:

METAL FACE - WITH BACK FOR LEDS  
TOP STUD

MATERIAL:

STAINLESS STEEL

PRODUCT TYPE:

FABRICATED METAL

DWG NO. FAB180

REV 11/22/16

SCALE: AS INDICATED

SHEET 1 OF 1