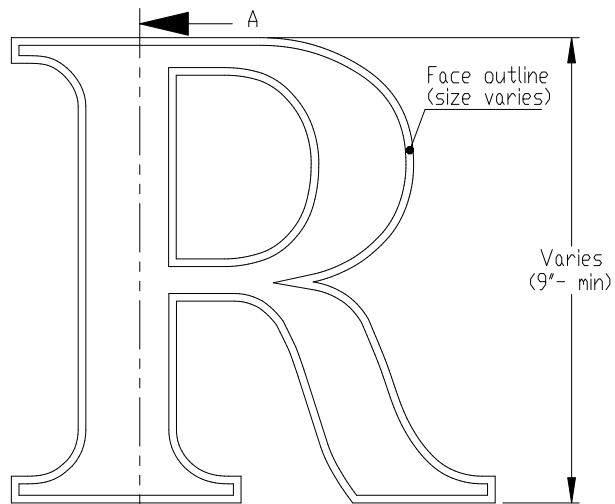
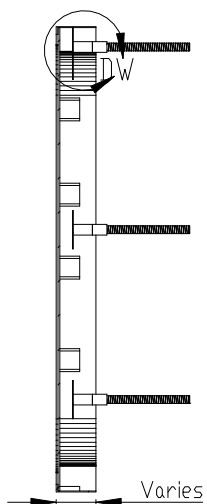


PRODUCT CONSTRUCTION EXAMPLE

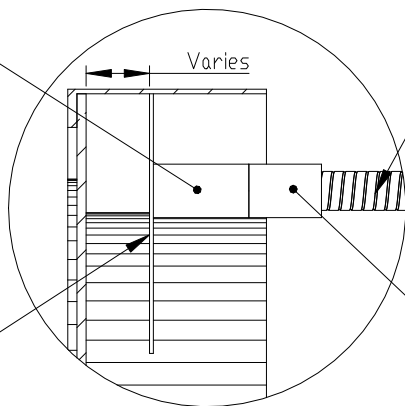


FRONT VIEW II SCALE 1:5



SECTION A-A II SCALE 1:5

Threaded stud boss welded to strap
Size varies (see table)



DETAIL DW II SCALE 1:1

Stainless steel mounting stud
Size varies (see table)

Optional spacer sleeve
(size varies)

24 gauge return material - up to 24" high
22 gauge return material - over 24" high

Face insert secured with hold-down blocks (see table)

Stainless steel strap (see detail DW)

Strap soldered to inside of return (optional: recessed strap to face)

Threaded studs

Hold-down blocks secured with high resistance epoxy to return

ISOMETRIC BACK VIEW II SCALE 1:3

LETTER SIZE	STUD BOSS
9" to 24"	10 -24
over 24"	1/4 - 20

INSERT OPTIONS	
Stainless steel	18-20 gauge up to 24" high 16-18 gauge over 24" to 36" high
Acrylic	3/16" thick - up to 36" high

NOTES:
- Letter stroke must be 50% of depth
Ex. A 2" deep letter needs a 1" min. stroke



MATERIAL OPTIONS
Standard - 304 prefinished stainless steel
- 304 prefinished stainless with titanium coating
Optional - 316 prefinished stainless steel (more corrosion resistant)

TITLE: CUT OUT FACE WITH INSERT-NO BACK - STRAP MOUNT	
MATERIAL: STAINLESS STEEL	PRODUCT TYPE: FABRICATED METAL
DWG NO. FABL40	REV 11/18/16
SCALE: AS INDICATED	SHEET 1 OF 1