

PRODUCT CONSTRUCTION EXAMPLE

1 2 3 4 5 6

A

B

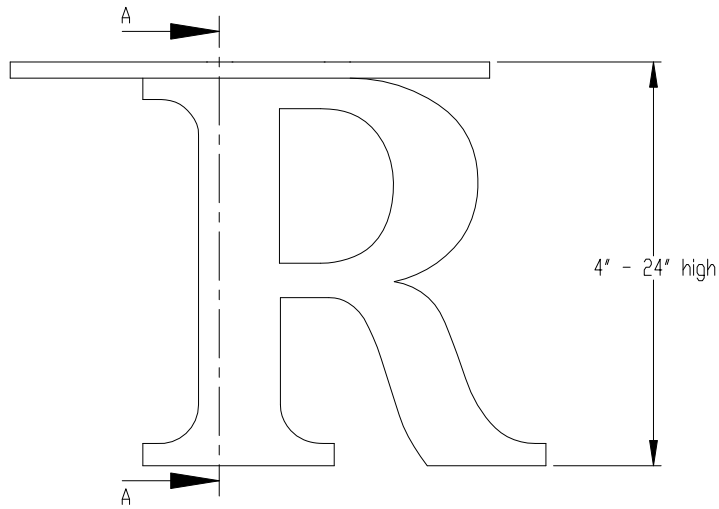
C

D

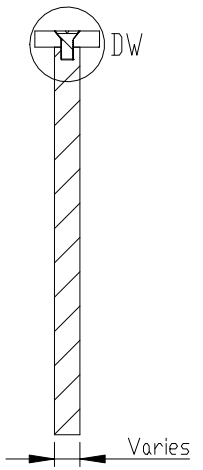
A

B

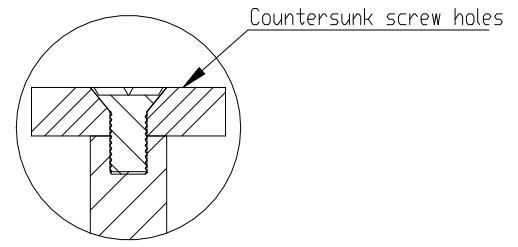
C



FRONT VIEW II SCALE 1:3



SECTION A-A II SCALE 1 : 3



DETAIL DW II SCALE 1 : 1

- NOTES:**
- 4" - 24" high letters
 - Minimum 3/8" thick letters
 - Tie back required (not supplied) on letters > 8" high
 - Bottom of round letters may be sanded flat - optional
 - Letters pre-assembled to rails to ensure fit, larger letters shipped loose
 - Unfinished backs - finished optional
 - Flat 1/4" thick aluminum rails - standard, optional c-channel, painted or anodized, max 95" long x 1/4", 1/2", 3/4", or 1" wide.
 - 10/24 or 1/4-20 stainless steel attachment screws
 - Min. 2 screws per letter, 3 screws (if possible) for letters 8" high or larger
 - Metal rails are designed to be mounted to load bearing structures, holes and location to be determined by installer (rail mounting hardware & holes not included)
 - Letters or logos, standard or custom



Customer supplied mounting holes & hardware
- for mounting rails to mounting surface

Machine attachment screws

Countersunk holes

Rail position options
Flush to face/back
Center of rail (see detail DW)

Inside & outside radius,
min 0.025"

Bead blasted returns
(standard)

Letter finish varies

Back unfinished
(finished - optional)

3/8" - 1" thick
(based on metal type)

ISOMETRIC BACK VIEW II SCALE 1:2

TITLE: FLAT CUT METAL - TOP RAIL MOUNT			
MATERIAL: METAL		PRODUCT TYPE: FLAT CUT METAL	
DWG NO. FTMT70	REV 10/27/16	SCALE: AS INDICATED	SHEET 1 OF 1