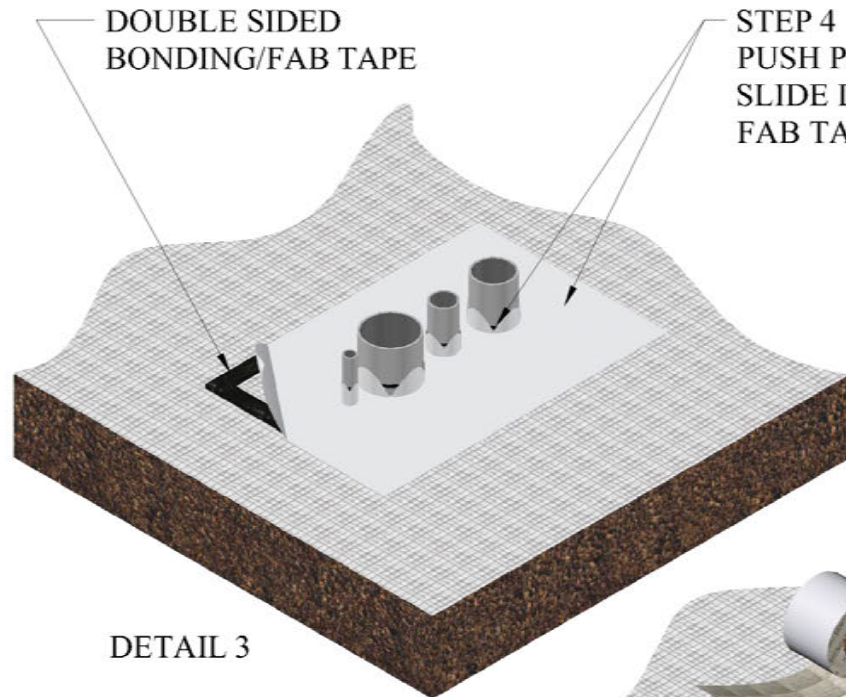


PIPE CLUSTER GRIFFOLYN REPAIR



STEP 4
PUSH PATCH MATERIAL OVER PIPES ALLOWING MATERIAL TO SLIDE DOWN AND SECURE AGAINST LINER. ADHERE BONDING/FAB TAPE TO MATERIAL ENSURING ALL OPENINGS ARE SEALED

