**VIEW OF EXTERIOR SKIN**

**SPRING ANCHOR**

**INTERIOR SKIN GROOVED EVERY 3" ON CENTER**

**DOOR HEIGHT**

**DOOR WIDTH**

**INTERIOR ELEVATION**

**THERMAL BREAK**

12 GA. GALV. STEEL ROLLER TOP ROLLER BRACKET, FASTENED TO END STILE WITH (4) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.

**POLYURETHANE INSULATION**

**MINIMUM 14 GA. GALV. STEEL ROLLER HINGE FASTENED TO END STILE WITH (4) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.**

**26 GA. HOT DIPPED GALVANIZED STEEL SKIN INSIDE.**

**20 GA. HOT DIPPED GALVANIZED STEEL SKIN OUTSIDE.**

**MINIMUM 12 GA. GALV. STEEL BOTTOM ROLLER BRACKET FASTENED TO END STILE WITH (3) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.**

**BOTTOM ASTRAGAL**

**SIDE ELEVATION OF DOOR**

**STEEL END STILES MOUNTED OVER VINYL END CAPS FOAMED IN PLACE**

**NOMINAL 18 GA. STEEL BACK-UP PLATES @ ALL HARDWARE ATTACHING POINTS, BONDED AND FOAMED IN PLACE.**

**HINGE DETAIL**

**ADDITIONAL NOTES:**

AVAILABLE SECTION HEIGHTS ARE 18", 21", AND 24", INSULATED BY FOAMING-IN-PLACE WITH HIGH DENSITY POLYURETHANE FOAM, MINIMUM 2.20 LBS./CUBIC FT. EACH SECTION IS CONSTRUCTED TO PROVIDE FOR FULL THERMAL BREAK AT TOP, BOTTOM AND ENDS OF SECTION. NOMINAL THICKNESS OF SECTION WITH END STILES TO BE 2" FOR 2000 SERIES, 1-3/4" FOR 700 SERIES AND 1-3/8" FOR 600 SERIES. STEEL SKINS TO BE PRE-PAINTED WITH A URETHANE PRIMER BASE COAT AND A BAKED-ON POLYESTER TOP COAT.