**GALV. STEEL HORIZONTAL STIFFENER**

**HEADROOM**

**STANDARD LIFT DOOR HEIGHT**

**CENTERLINE OF SHAFT**

**BACK ROOM**

**12"**

**GALV. STEEL TRACK TAPERED @ 1/8" PER FOOT TO PROVIDE A WEDGE TYPE CLOSING ACTION.**

**HORIZONTAL TRACK SUPPORT**

**HORIZONTAL TRACK SUPPORT BY INSTALLER (TO SUIT)**

**5/16" DIAMETER BOLT OR WELD ALL CONNECTIONS (TYPICAL)**

**GALVANIZED STEEL TRACK**

**1-1/2" x 1-1/2" x 13 GA. STEEL ANGLE**

**SUPPORT**

**1-1/2" x 1-1/2" x 13 GA. STEEL ANGLE**

**GALVANIZED STEEL**

**STANDARD ANGLE MOUNT**

**2-1/2" x 1-1/2" x 13 GA. GALVANIZED STEEL CONTINUOUS ANGLE**

**12 GA. GALVANIZED STEEL TRACK CLIP @ 2'-0" ON CENTER**

**MINIMUM 14 GA. GALV. STEEL ROLLER HINGE FASTENED TO END STILE WITH (4) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.**

**3" GALVANIZED STEEL TRACK FASTENED TO TRACK BRACKETS WITH 1/4" HARDWARE.**

**OPENING WIDTH**

**5-1/4" - MINIMUM CLEARANCE**

**JAMBS (BY OTHERS) (TYPICAL)**

**REVERSE ANGLE MOUNT**

**2-1/2" x 1-1/2" x 13 GA. GALVANIZED STEEL CONTINUOUS ANGLE**

**12 GA. GALVANIZED STEEL TRACK CLIP @ 2'-0" ON CENTER**

**MINIMUM 14 GA. GALV. STEEL ROLLER HINGE FASTENED TO END STILE WITH (4) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.**

**3" GALVANIZED STEEL TRACK FASTENED TO TRACK BRACKETS WITH 1/4" HARDWARE.**

**OPENING WIDTH**

**4-1/4" - MINIMUM CLEARANCE**

**JAMBS (BY OTHERS)**

**STANDARD ANGLE MOUNT**

**2-1/2" x 1-1/2" x 13 GA. GALVANIZED STEEL CONTINUOUS ANGLE**

**12 GA. GALVANIZED STEEL TRACK CLIP @ 2'-0" ON CENTER**

**MINIMUM 14 GA. GALV. STEEL ROLLER HINGE FASTENED TO END STILE WITH (4) 1/4-20 X 3/4" SELF TAPPING TEK SCREWS.**

**3" GALVANIZED STEEL TRACK FASTENED TO TRACK BRACKETS WITH 1/4" HARDWARE.**

**OPENING WIDTH**

**4-3/4" - REVERSE ANGLE MOUNT**

**5-1/4" - STANDARD ANGLE MOUNT**

**MINIMUM CLEARANCE**

**DRUM SIDE ROOM CLEARANCE**

**JAMB SEAL (BY OTHERS) (TYPICAL)**

**3" STANDARD LIFT**

**STANDARD & REVERSE ANGLE MOUNT**

320 Sycamore St. Wauseon, Ohio 43567

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**TRACK SIDE ROOM CLEARANCE**

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**Haas Door**

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