

IRREGULAR PENETRATION  
POWER TOOL CLEAN METAL  
SURFACE TO BE FLASHED  
PER SSPC-SP3.

1" TYP.

KEMPEROL PRIMER

KEMPEROL RESIN

ANGLED RESIN FILL TYPICAL  
@ ALL TERMINATION POINTS  
OF KEMPEROL MEMBRANE.

KEMPEROL MEMBRANE SKIRT  
WRAPPED AROUND METAL  
PENETRATION W/2" MIN.  
OVERLAP @ ALL JOINTS.

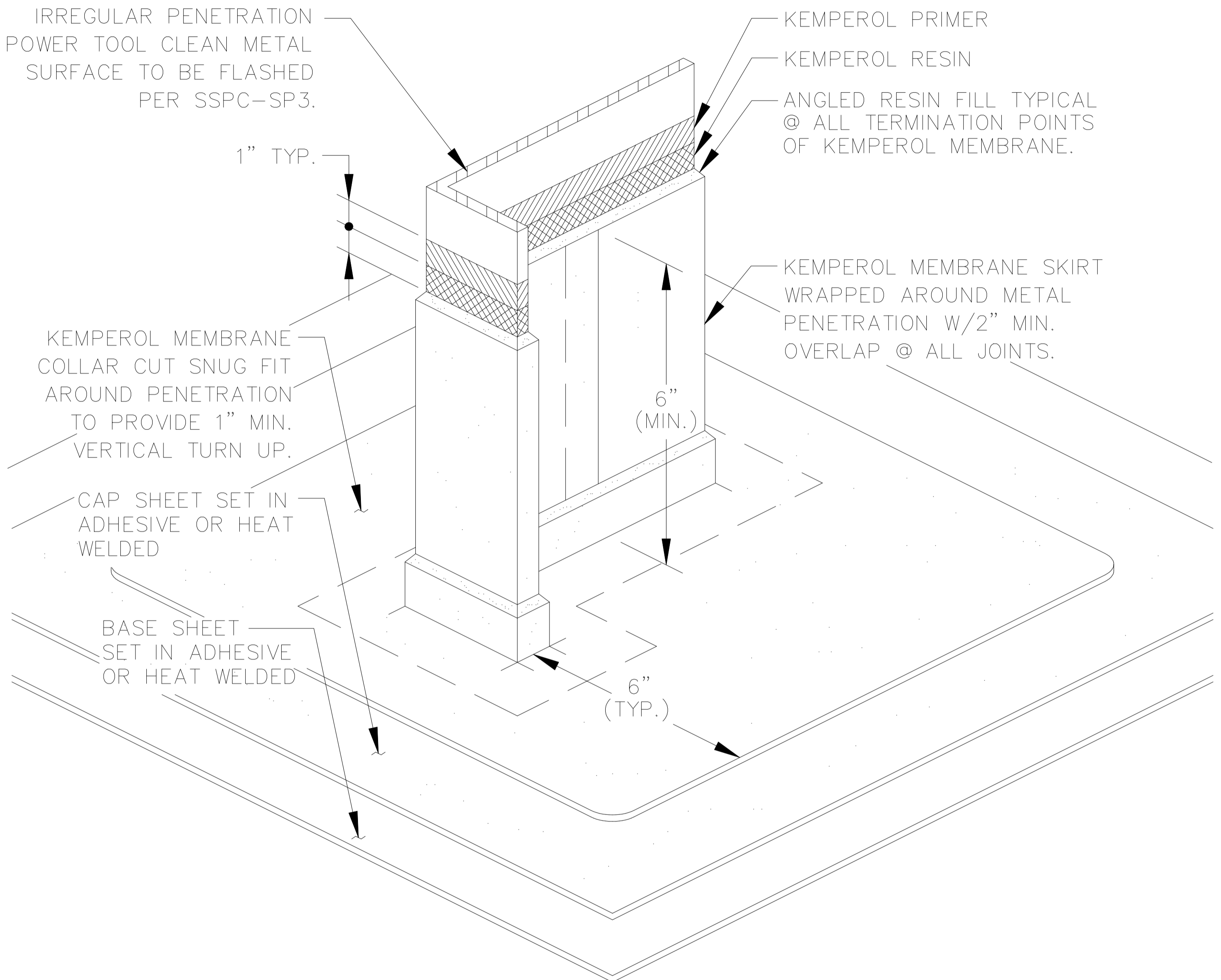
KEMPEROL MEMBRANE  
COLLAR CUT SNUG FIT  
AROUND PENETRATION  
TO PROVIDE 1" MIN.  
VERTICAL TURN UP.

6"  
(MIN.)

CAP SHEET SET IN  
ADHESIVE OR HEAT  
WELDED

BASE SHEET  
SET IN ADHESIVE  
OR HEAT WELDED

6"  
(TYP.)



DRAWING NO.

**KDP-3**

**IRREGULAR PENETRATION ANGLE FLASHING**

REVISION  
12-16-15

ISSUE DATE  
04-15-08

SCALE  
N.T.S.

DRAWN BY  
K.S.A.

