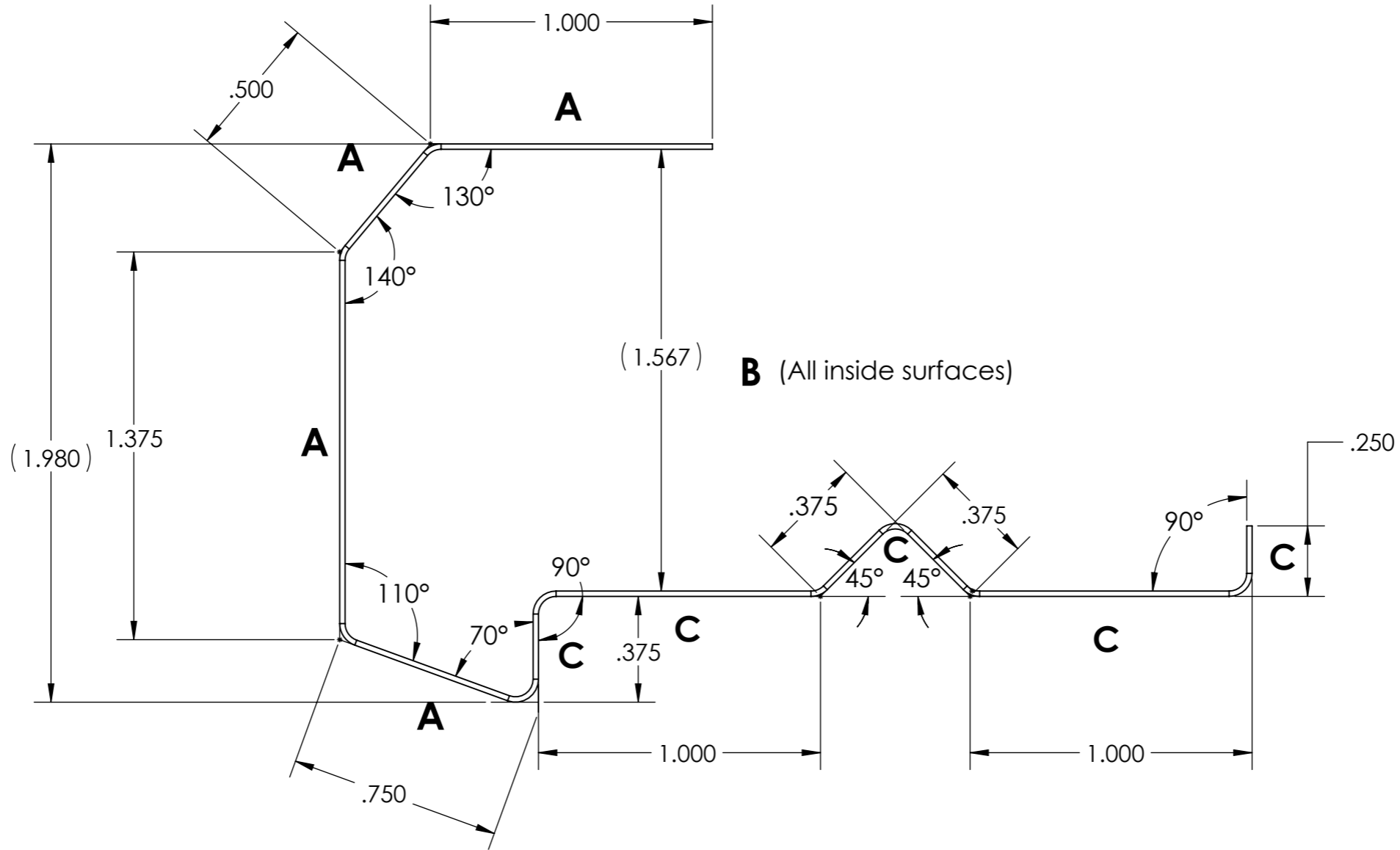


SURFACE COATING SPEC.	
Description	
BARE (See material description)	
STONE COATED*	
PAINTED (COLOR)	
a) 0.7 mil - 0.8 mil POLYESTER	
PRIMER	
a) 0.2 mil - 0.4 mil POLYESTER	

SAP#	Description	Surface A	Surface B	Surface C
-	Rake Channel	Stone Coated	Paint (Black)	Bare





NOTE: OVER-SPRAY IS OK FOR SURFACE "C"

BOTH SIDE COIL COATING: 0.2 mil ± 0.005 mil CLEAR OR TINTED WATER BASED ACRYLIC
 NOTE: MATERIAL SIZE, FLAT STOCK: W X L = 7" X 79"

* STONE COATING SHALL BE APPLIED TO BARE FORMED PART BY BORAL ROOFING.

REFERENCE:
 APPROX WEIGHT: 2.9 lb

REVISIONS					MATERIAL: 0.0170" ± 0.0005" THICKNESS, ASTM A792, AZ50, (40 ksi Min)	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: TOLERANCES: ±0.0625" ANGULAR: ±3°	SAP#		
ZONE	REV.	DESCRIPTION	DATE	CHANGED BY			TITLE		
						UNIT: INCH	RAKE CHANNEL		
							DRAWN: I. Haniff	DATE: 5/15/2018	SHEET: 1 OF 1
					<small>This drawing is the property of BORAL ROOFING and is subject to return upon demand. It is submitted for the confidential use of the borrower and only in connection with proposals or contracts of this organization upon the expressed condition that it is not to be reproduced, copied, sent or otherwise disposed of directly or used directly or indirectly in any way detrimental to BORAL ROOFING and its subsidiaries.</small>		DRAWING NUMBER		SIZE: A3
							PT-0619		
					SCALE: 2:1 UNLESS NOTED				