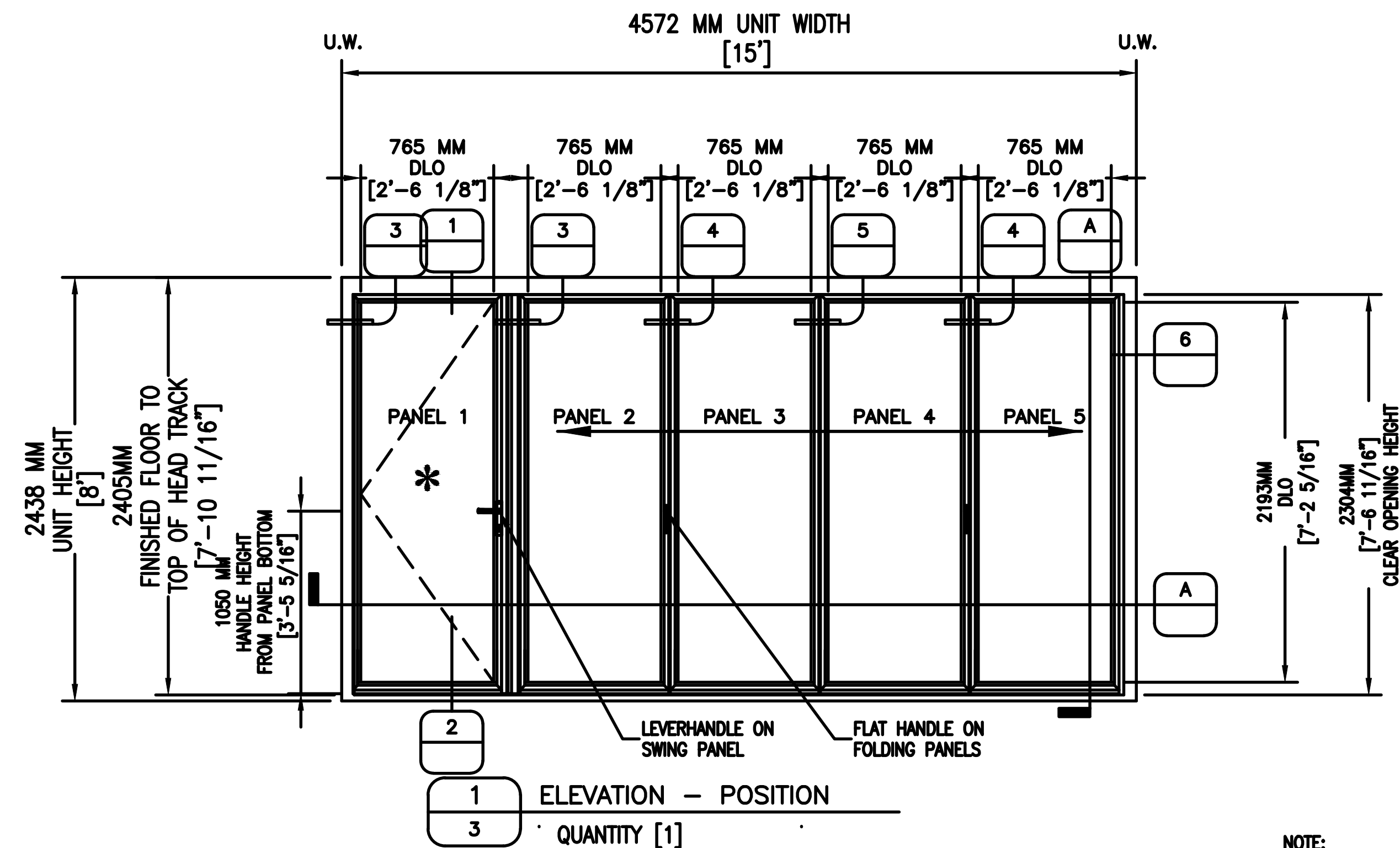


NOTE:
CLOSEST ESTIMATE OF CENTERLINE, STACKING AND DLO DIMENSIONS. STACKING DIMENSIONS MAY VARY DEPENDING ON HOW TIGHT THE OPERATOR FOLDS AND STACKS OPEN THE PANELS. EXACT CENTERLINE AND DLO DIMENSIONS CAN BE PROVIDED UPON REQUEST AFTER ORDER HAS BEEN PLACED INTO PRODUCTION.

NOTE:
SYSTEM MUST BE OPERATED IN CORRECT OPENING/CLOSING SEQUENCE TO PREVENT DAMAGE. OPENING SEQUENCE TO BE AFTER OPENING THE SWING PANEL. OPEN SUCCEEDING ADJACENT PAIRED PANELS. CLOSING SHOULD BE REVERSE.

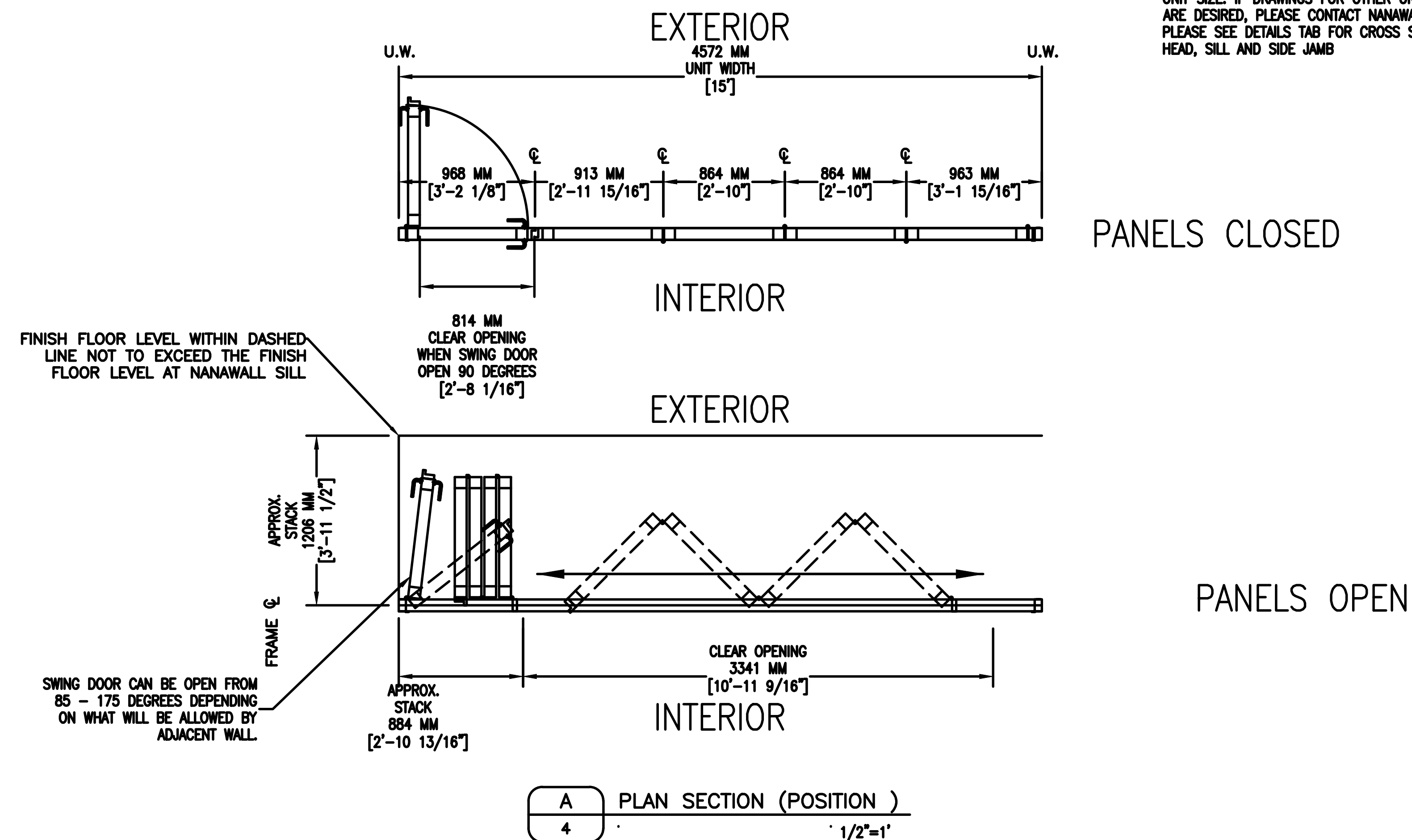


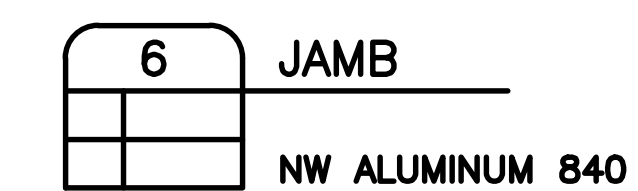
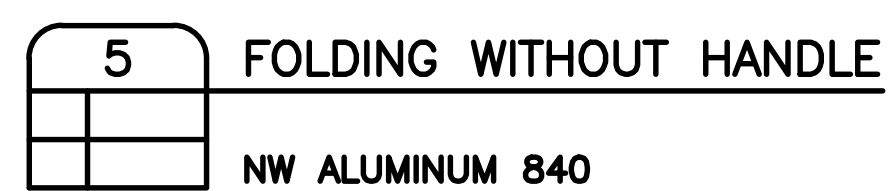
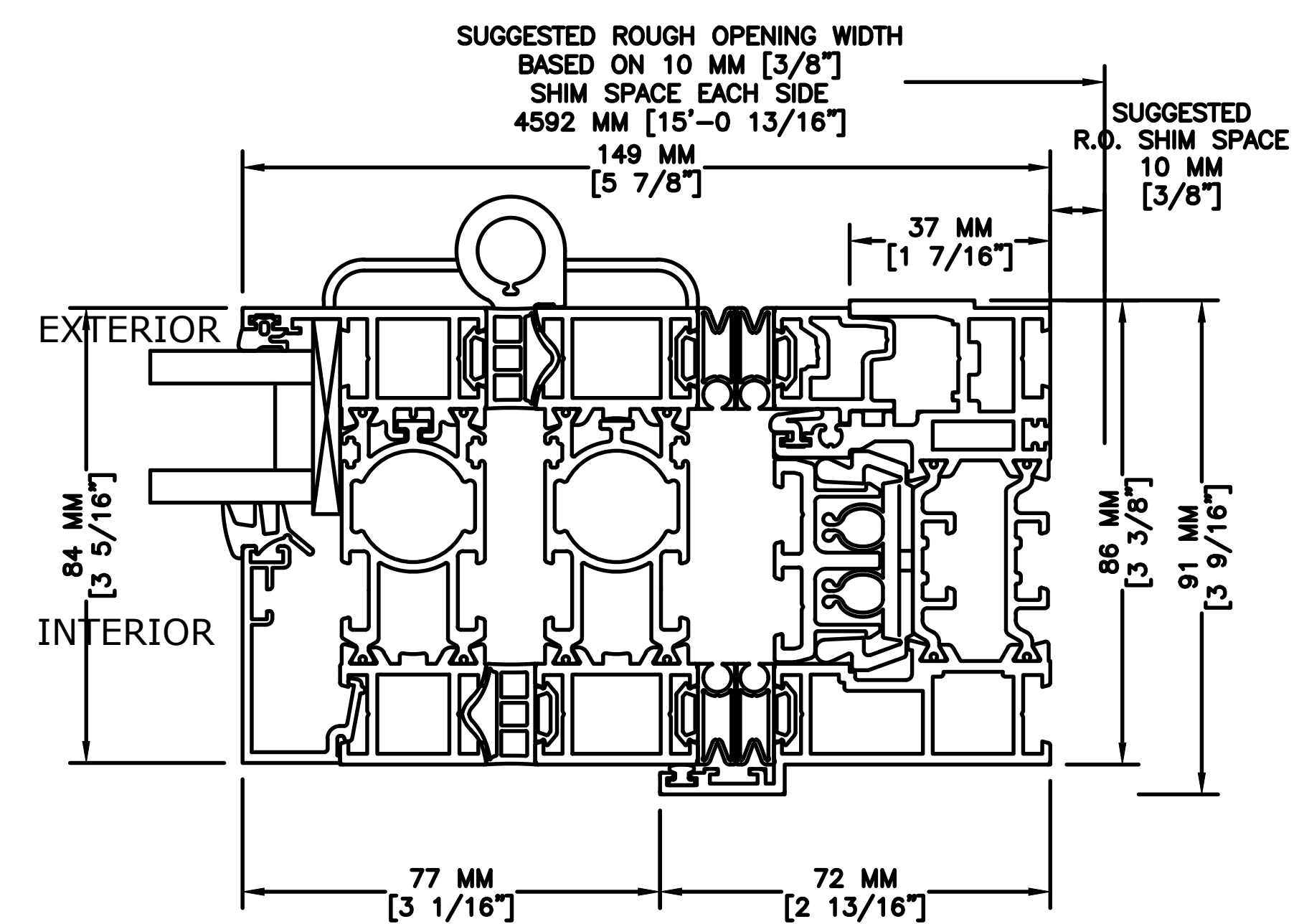
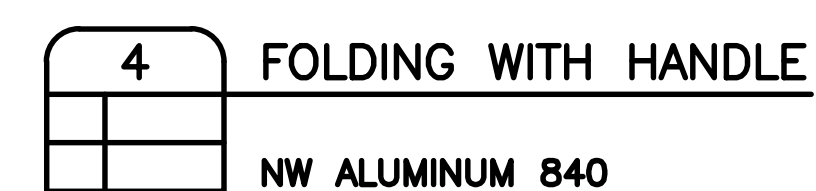
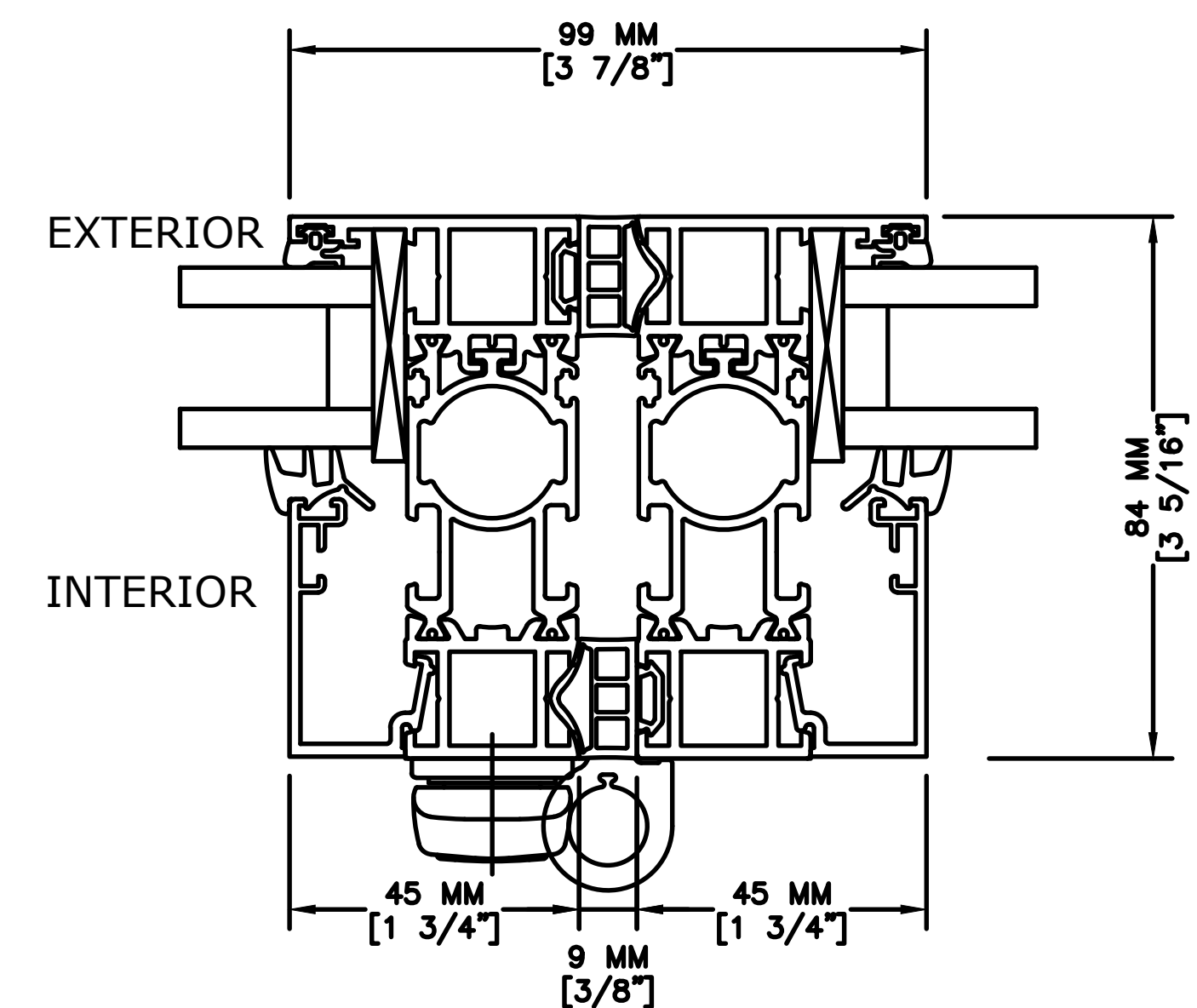
NOTE:
FOR SUGGESTED ROUGH OPENING DIMENSION PLEASE SEE FRAME SECTION DETAILS ON FOLLOWING DETAIL SHEET
THESE DRAWINGS ARE BASED ON A UNIT HEIGHT OF 8' AND UNIT WIDTH IN INCREMENTS OF 3' FOR EACH PANEL. THE PURPOSE IS ONLY TO SHOW RELEVANT CROSS SECTION DETAILS AND VARIOUS DIMENSIONS APPLICABLE ONLY FOR THIS SPECIFIC UNIT SIZE. IF DRAWINGS FOR OTHER UNIT SIZES ARE DESIRED, PLEASE CONTACT NANAWALL. PLEASE SEE DETAILS TAB FOR CROSS SECTIONS OF HEAD, SILL AND SIDE JAMB

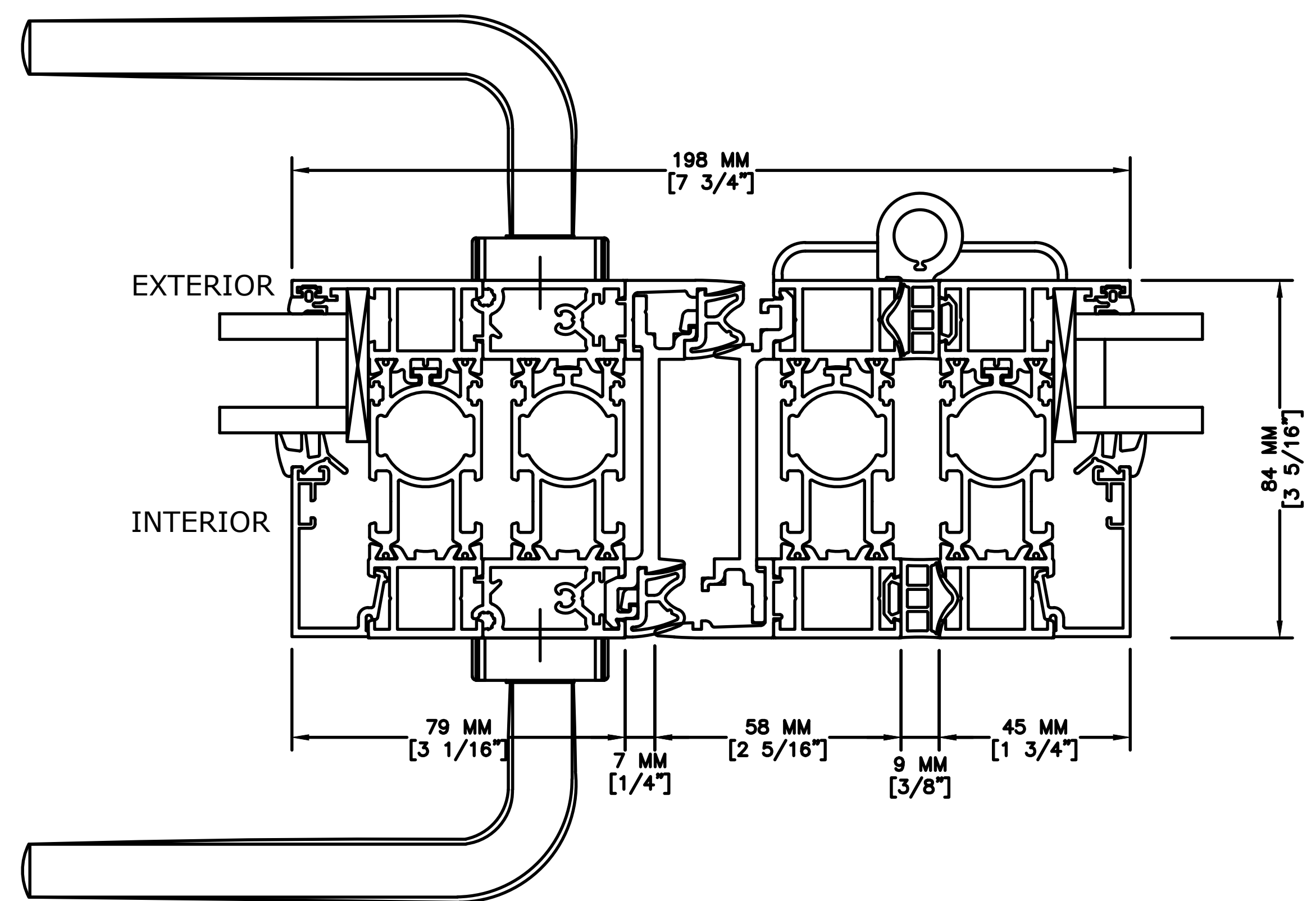
NOTE:
PAIRED PANELS CAN STACK ANY WHERE ALONG THE TRACK.

HEADER MUST BE ABLE TO SUPPORT THE LATERAL LOAD OF PANELS STACKED OPEN.

HEAD JAMB WHERE PANELS STACK MUST BE REINFORCED ON BOTH SIDES WITH PROPER SUPPORT BY OTHERS TO PREVENT HEAD JAMB FROM TWISTING BY THE EXTRA WEIGHT OF ALL PANELS STACKING.







3	SWING PANEL LEFT MEET FOLDING PANEL RIGHT
	NW ALUMINUM 840