



ITFM	LECEND
D1	DRAIN TO REAR, 3" PIPE SOCKET JOINT.
E1	MAIN ELECTRICAL CONNECTION.
E2	HIGH VOLTAGE CONTROL BOX.
E3	LOW VOLTAGE CONTROL BOX.
E4	E-P Plus®Controls
F1	FOUNDATION BASE PADS, 2 PLACES.
	5/8" X 6" BOLTS MINIMUM.
F2	(18) 13/16" DIAMETER ANCHOR BOLTS HOLES, USE
L1	STANDARD SOAP CHUTE.
L2	LIQUID SUPPLY INLETS.
N1	SEE NOTE 9.
W1	ELECTRIC HOT WATER INLET, 1-1/4" NPT
VV Z	LELCTRIC COLD WATER INCEL, 1-1/4 INT

NOTES

- SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR ALL (18) ANCHOR BOLT HOLES (SEE NOTE 9.) OR THE WARRANTY WILL BE DECLARED INVAILD, USE 5/8" X 6" BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.
- WATER INLET PIPING AND BRACKETRY CAN BE EASILY REMOVED TO TEMPORARILY REDUCE OVERALL MACHINE WIDTH FOR PASSAGE THROUGH DOOR WAYS.

 IF ABSOLUTELY NECESSARY, THE MACHINE MAY SPAN A DRAIN TROUGH UP TO 15" [381] WIDE (THUS ELIMINATING UP TO 2 ANCHOR BOLTS PER SIDE, BUT ONLY THOSE IDENTIFIED (N1).
- ENTIRE BASE OF MACHINE MUST BE CONTINUOUSLY SUPPORTED. IF MACHINE IS BE INSTALLED OVER A DRAIN TROUGH, THE MACHINE MUST BE MOUNTED TO A PEDESTAL BASE, NOT SUPPLIED BY P.M.C.

 NEVER REDUCE DRAIN PIPING BELOW NPT SIZE OF CONNECTIONS.
- ONE OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:

 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
 42 [105] IF OBJECT IS A GROUNDED WALL (BE BARE CONCRETE, BRICK, ETC., 48 [1219] IF OBJECT IS ANY LIVE PART.

- 42 [1067] IF OBJECT IS A GROUNDED WALL (GE. BARE CONCRETE, BRICK, ETC.)
 48 [1219] IF OBJECT IS ANY LIVE PART.
 CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.

 CUSTOMER TO SUPPLY CIRCUIT BERAKER OR FUSED BRANCH CIRCUIT
 DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO
 MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO
 EQUIPMENT.

 BASELINE "Z" IS THE SAME FOR ALL MILINOR MACHINES AND IS SHOWN ON ALL
 DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED
 FLOOR MAY VARY (WITH CHANCES IN FLOOR HEIGHT) AS REQUIRING GROUT ARE SET ON
 A MINIMUM 1" [25] THICK GROUT BED.

 3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.

 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.

 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING
 TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESION
 AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION
 MACHINE, FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE
 MOYED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

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THE FLOOR AND THE SUPPORT OF THE FULLY LOADED WEIGHT OF THE MACHINE

NCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCE

SENERATED DURING ITS OPERATION. WRITE THE FACTORY FOR ADDITIONAL MACHINE

DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

