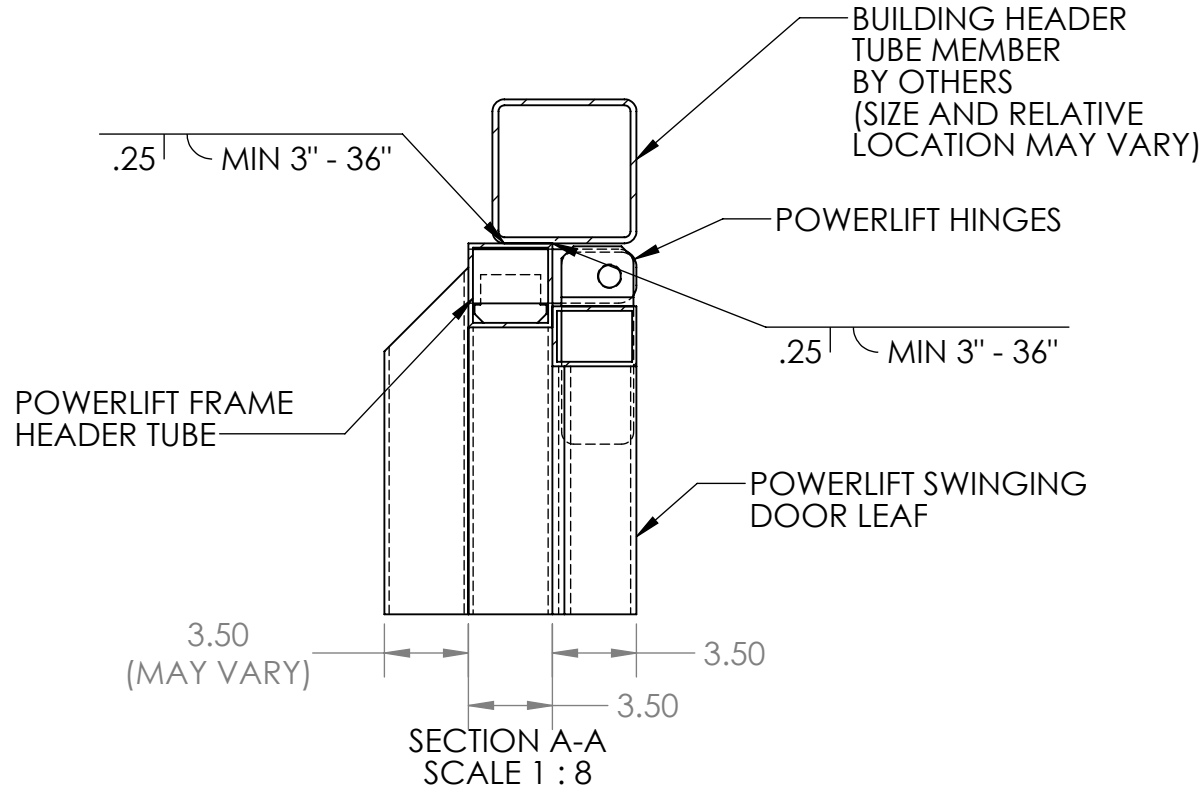
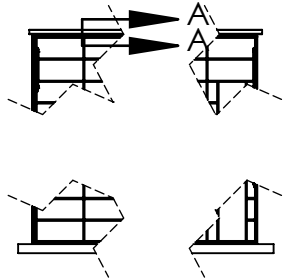


Tuesday, July 27, 2021 12:59:13 PM

POWERLIFT JUNIOR HEAD DETAIL (TUBE BUILDING HEAD MEMBER)



SECTION A-A
SCALE 1 : 8

PROPRIETARY AND CONFIDENTIAL

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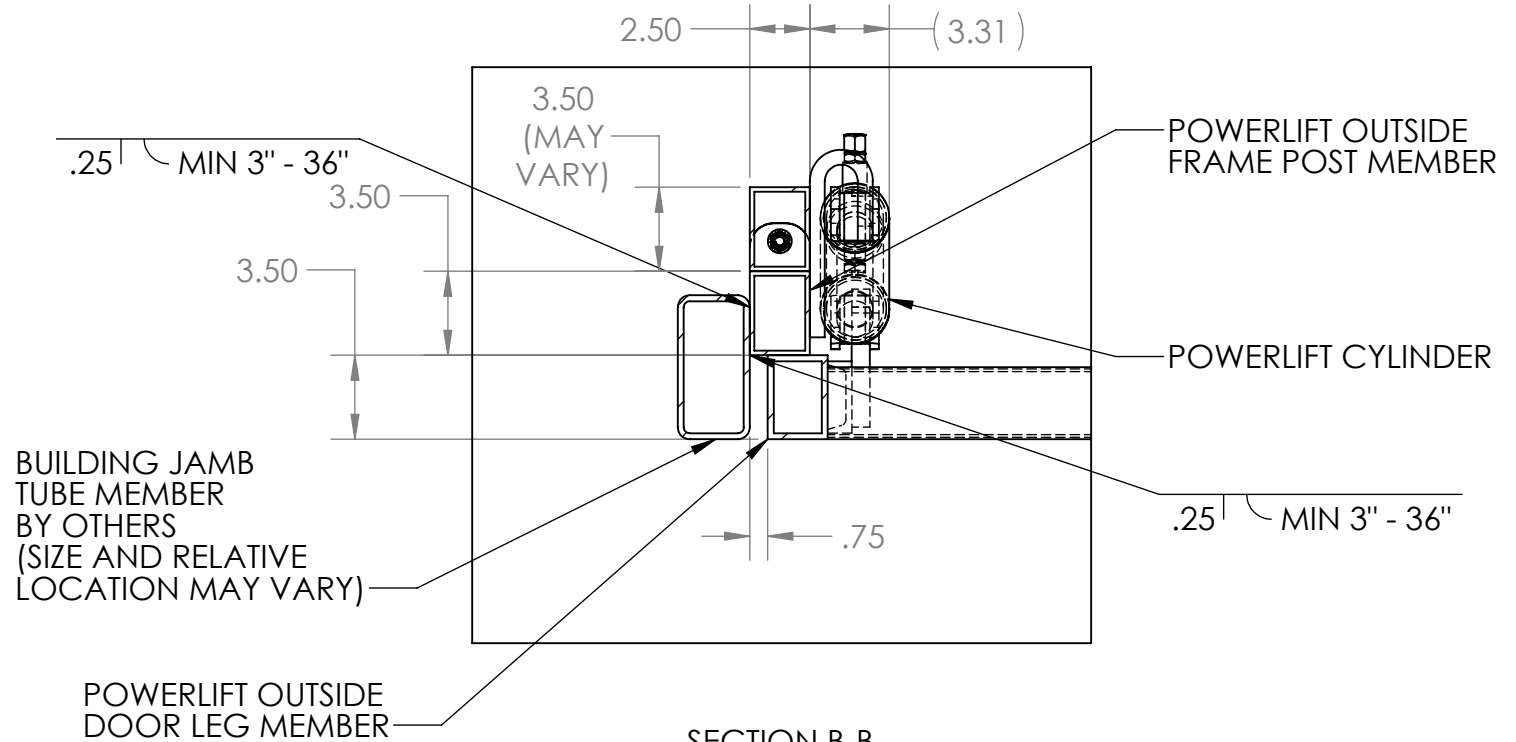
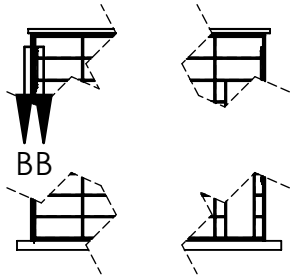


		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Part Number		N/A	
TITLE: Tube Jamb and Header			
SIZE	Door Type(s)	REV	
A	Junior	A	
SCALE: 1:25		WEIGHT:	SHEET 1 OF 3

Tuesday, July 27, 2021 12:59:13 PM

POWERLIFT JUNIOR JAMB DETAIL (TUBE BUILDING JAMB MEMBER)



SECTION B-B
SCALE 1 : 8

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES			
		TOLERANCES:			
		FRACTIONAL ±			
		ANGULAR: MACH ± BEND ±			
		TWO PLACE DECIMAL ±			
		THREE PLACE DECIMAL ±			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Part Number		N/A	
TITLE:			
Tube Jamb and Header			
SIZE	Door Type(s)	REV	
A	Junior	A	
SCALE: 1:25		WEIGHT:	SHEET 2 OF 3

B

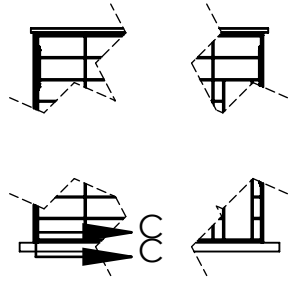
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A

A

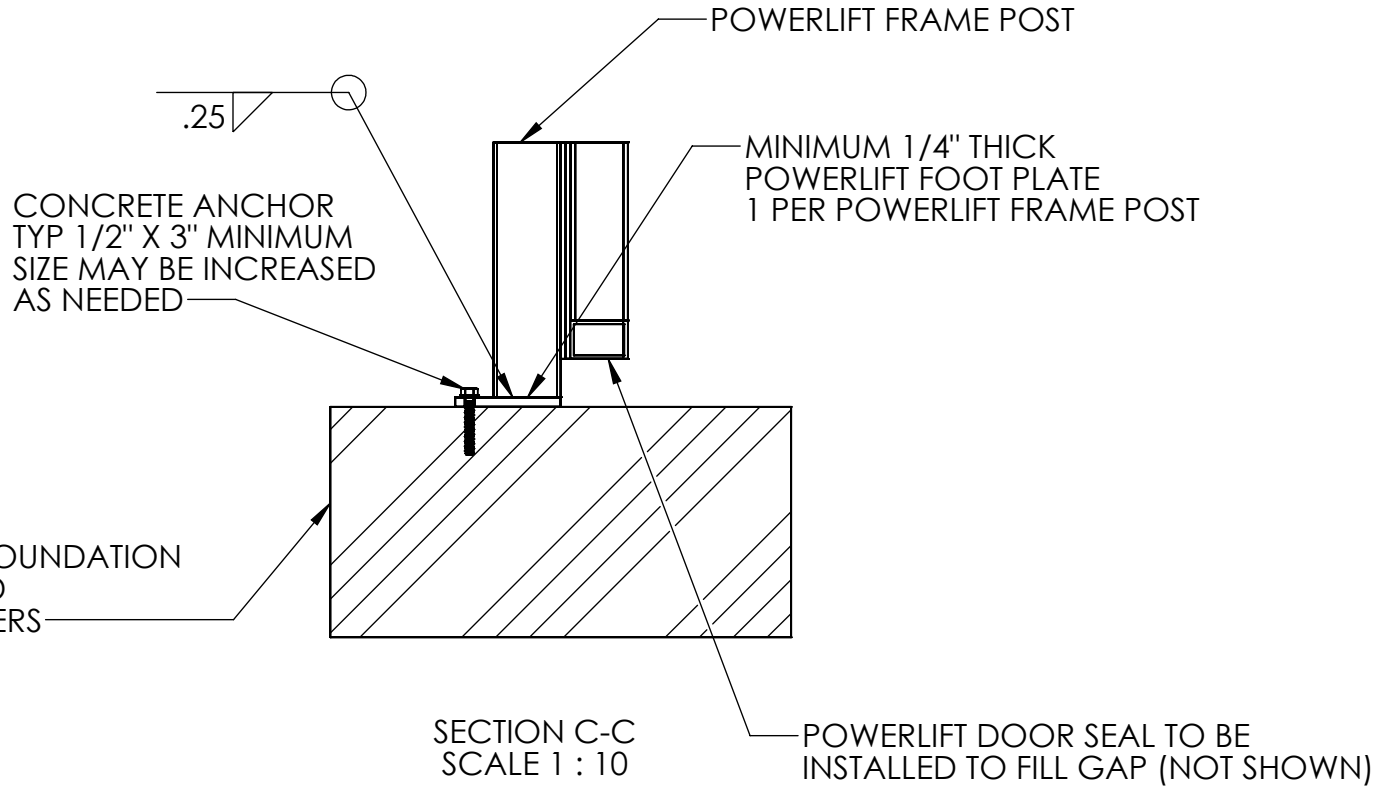
Tuesday, July 27, 2021 12:59:13 PM

POWERLIFT JUNIOR SILL DETAIL



B

B



A

A

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009		
		MATERIAL		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

Part Number	N/A	
TITLE:	Tube Jamb and Header	
SIZE	Door Type(s)	REV
A	Junior	A
SCALE: 1:25	WEIGHT:	SHEET 3 OF 3