

DOOR NUMBER	QTY	OPENING		ACTUAL		MODEL	JAMB		MOUNTING		LOCK	PANELS WIDE	PANELS HIGH	SECTION NUMBER OPEN FOR GLASS								JOB: DISTR: CONTR: ARCH: NR: 2904927					
		WIDTH	HEIGHT	WIDTH	HEIGHT		W	S	M	ANGLE				BRKT	1	2	3	4	5	6	7		8				



TABLE #1
PANEL CHART

Number of Panel	Door Width +/- 1/16"		End Stile Width +/- 1/8"	Mutt Spacing +/- 1/16"	Dim "A" +/- 1/8"
2	4	3/8	2.75	3.00	42.875
	5	11 3/16	14.156		42.875
3	5	11 5/16	2.75	3.00	65.813
	7	10 1/8	14.156		65.813
4	7	10 1/4	2.75	3.00	88.75
	8	1 1/8	4.1875		88.75
4	8	1 1/4	2.75	4.00	91.75
	9	10 1/16	13.156		91.75
5	9	10 3/16	2.75	3.25	112.69
	11	8	13.656		112.69
6	11	8 1/8	2.75	3.00	134.63
	13	6 15/16	14.156		134.63
7	13	7 1/16	2.75	3.00	157.56
	14	5 7/16	7.9375		157.56
7	14	5 9/16	2.75	4.75	168.06
	15	5 7/8	8.9063		168.06
8	15	6	2.75	3.00	180.5
	16	9 5/8	10.563		180.5
8	16	9 3/4	2.75	5.25	196.25
	18	4 13/16	12.281		196.25
9	18	4 15/16	2.75	4.50	215.44
	19	3 3/4	8.1563		215.44
10	19	3 7/8	2.75	3.00	226.38
	20	2	7.8125		226.38

TABLE #2
Panel Layout CHART

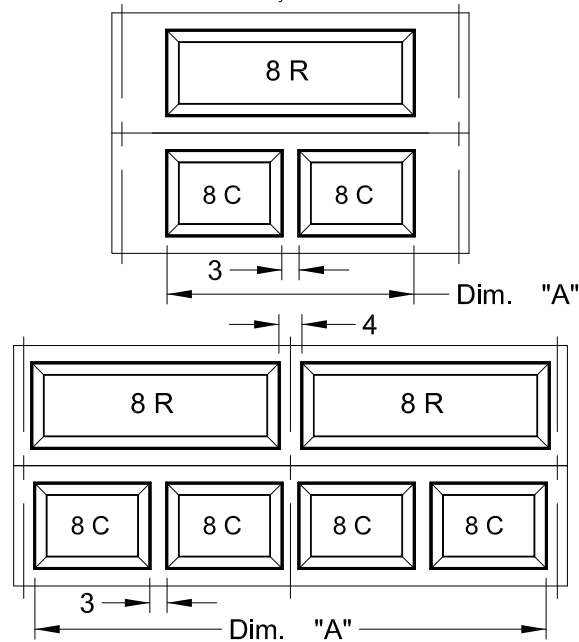


TABLE #3
Aluminum Full View Sections

Door Model		Section Width	U-bar 20 Ga. (.82#/ft)	U-bar 18 Ga. (1.15#/ft)
BuildMark	BuildMark & Commercial BuildMark	9'-3" thru 12'-2"	1 every other Section	
		12'-3" thru 16'-2"	1 per section	
		16'-3" thru 20'-2"		1 per Section

Door with an even number of sections requires a Ubar on Top Section.