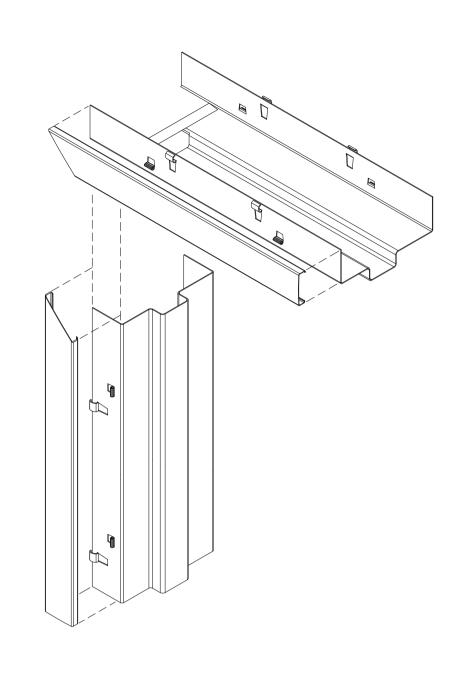
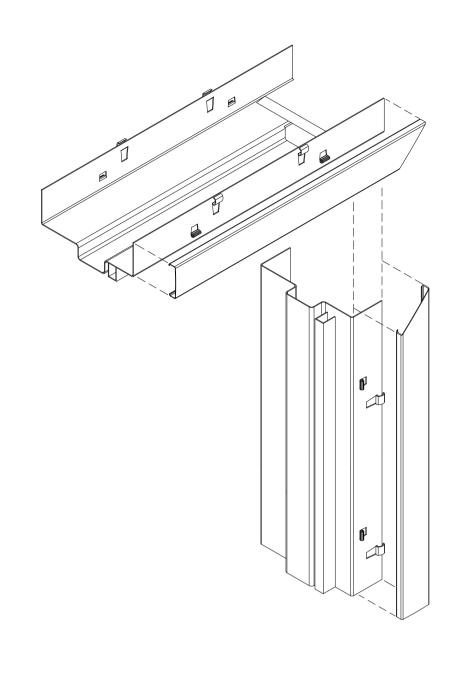
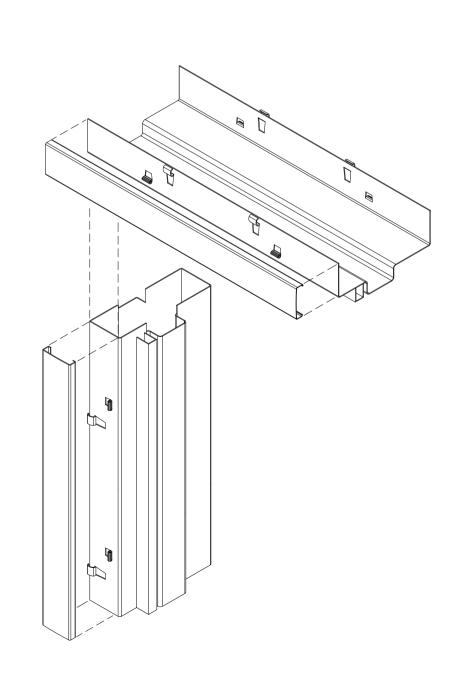
FRAME CORNER DETAILS



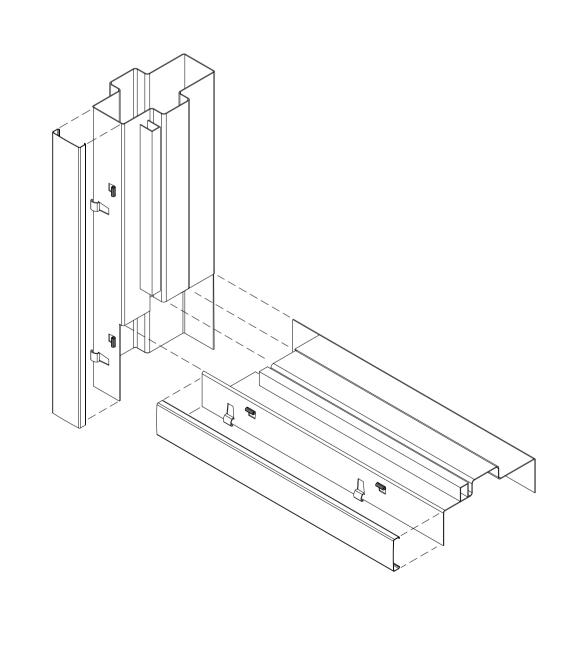
CORNER DETAIL



CORNER DETAIL
WITH GLAZING BEAD



HEAD/MULLION
DETAIL



SILL/MULLION DETAIL