



PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 21' SCHED. 40 PIPE							
		DIMENSIONS ARE IN INCHES	DRAWN	GHJ	04/27/17			SIZE DWG. NO. REV A 420697					
		TOLERANCES:	CHECKED							SCALE: 1:10 WEIGHT: SHEET 1 OF 1			
		FRACTIONAL ±	ENG APPR.									COMMENTS: SRC STANDARDS: AWS D1.3 Use only ER70S-6 wire. 75/25 Mig Gas	
		ANGULAR: MACH ± BEND ±	MFG APPR.										
		TWO PLACE DECIMAL ±	Q.A.										
		THREE PLACE DECIMAL ±	COMMENTS:										
		INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL										
		MATERIAL	FINISH										
		FINISH	PCOAT SAFETY YEL										
	NEXT ASSY	USED ON	APPLICATION										
			DO NOT SCALE DRAWING										