



PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: PERMANENT MOUNT SINGLE
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:	SRC STANDARDS:			
		MATERIAL	AWS D1.1			
NEXT ASSY	USED ON	FINISH	Use only ER70S-6 wire.			
		PCOAT AERO YELLOW	75/25 Mig Gas			
APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:4	WEIGHT:	SHEET 1 OF 1