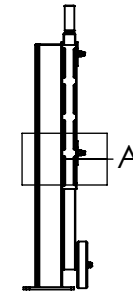
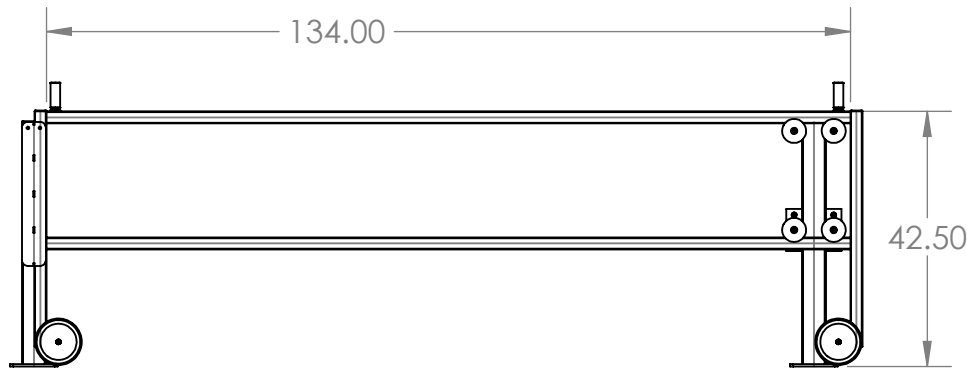


DETAIL A  
SCALE 1 : 4



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN	GHJ	04/27/17	TITLE:  <b>10' ROLLER GATE</b>
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV <b>A 400768A</b>
		THREE PLACE DECIMAL ±	COMMENTS:	SRC STANDARDS: AWS D1.3 Use only ER70S-6 wire. 75/25 Mig Gas		
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
		FINISH				
		PCOAT SAFETY YEL				
NEXT ASSY	USED ON	APPLICATION	SCALE: 1:32 WEIGHT: SHEET 1 OF 1			
		DO NOT SCALE DRAWING				

5

4

3

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1