



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES.

TOLERANCES:  
DECIMAL      ANGULAR  
XX ±.03      ±.25°  
XX ±.01  
XXX ±.005

125 ✓  
SURFACE ROUGHNESS  
REMOVE ALL BURRS AND  
BREAK SHARP EDGES .03 MAX  
SURFACE TEXTURE IN ACCORDANCE  
WITH LATEST ANSI B46.1  
DIMS. & TOL. IN ACCORDANCE  
WITH LATEST ANSI Y14.5

**PROPRIETARY AND CONFIDENTIAL**  
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MATERIAL

FINISH

THIRD ANGLE PROJECTION

DATE	11/6/2015
CHECKED	
QA	
MFG	
APPROVED	

		6201 27th STREET SACRAMENTO, CA 95822 Phone: (916) 395-4700 (800) 289-4700 Fax: (916) 395-9204	
TITLE			
SIG 4080 W52.250 L100.250 DGZ 900LU MW			
SIZE	DWG NO	REV	
B			
SCALE	SHEET 1 OF 2		