



MARK THE BASE PLATE POSITIONS AND DRILL HOLES TO ACCEPT (4) 1/2" ANCHORS FOR EACH POST

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

1. With the help of a partner, put the gate in the down position and latch it into the receiver post. Move entire assembly into approximate position.
2. Center the gate on the dock door opening and align the front edge of the receiver post with the wall. Move receiver post just far enough away from the wall to avoid contact with the door track when the gate is opened ("X"). The gap must not be wide enough to permit a person to slip through.
3. A gap of 1 3/8" must be between the gate doors before the receiving posts are mounted to the floor. The gap will be located inside the latch channel (Detail A).
4. Once in position, mark position of the mounting plate holes on the floor and drill holes to accept (4) 1/2" fasteners per post (not provided).

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	2002 Karbach Houston, Texas 77092 800-962-6111 www.safetysgate.com	
DIMENSIONS ARE IN INCHES		DRAWN	PAB	2/09/15	TITLE: DUAL DOCK GATE TIP SHEET
TOLERANCES:		CHECKED	PAB	2/09/15	
FRACTIONAL ± 1/8		ENG APPR.	PAB	2/09/15	
ANGULAR: MACH ± .5° BEND ± 1°		MFG APPR.			
ONE PLACE DECIMAL ± .1		COMMENTS:		SIZE	DWG. NO.
TWO PLACE DECIMAL ± .03				B	500990
THREE PLACE DECIMAL ± .010				SCALE: 1:48	WEIGHT:
INTERPRET GEOMETRIC TOLERANCE PER: ASME Y14.5M-1994				SHEET 1 OF 1	
MATERIAL				REV	A
FINISH					
DO NOT SCALE DRAWING					